



اطلاعات فنی | TECHNICAL DATA

MINI CHILLER	MODEL	ENR.25	ENR.30	ENR.38	ENR.45
Type		Scroll	Scroll	Scroll	Scroll
System		air cooled	air cooled	air cooled	air cooled
Cooling capacity	kW	25	31	37	45
E.E.R.	kW/kW	2.9	3.15	2.82	3.25
Inlet water fluid temperature	°C	12	12	12	12
Outlet water fluid temperature	°C	7	7	7	7
Fluid type	Type	water	water	water	water
Minimum ambient temperature	°C	-3	-3	-3	-3
Design ambient temperature	°C	35	35	35	35
Elevation a.s.l.	m	0	0	0	0
Type of refrigerant gas	R	410A	410A	410A	410A
Electrical feed according EN 60204-1	V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50
Electrical cabinet	IP	54	54	54	54
COMPRESSOR DATA					
Number of compressors	N°	1	1	1	1
Number of circuits	N°	1	1	1	1
Total compressors nominal absorbed power	kW	7.8	8.4	11.5	12.4
Total compressors running current RLA	A	13.91	14.62	20.02	21.59
Steps	N°	1	1	1	1
EVAPORATOR DATA					
Number of evaporators	N°	1	1	1	1
Type of evaporator	Type	Plate	Plate	Plate	Plate
Nominal flow rate	m ³ /h	4.29	5.32	6.34	7.72
Minimum flow rate	m ³ /h	3	4	5	6
Maximum flow rate	m ³ /h	6	6	12	12
Pressure drops (evaporator+valves+piping)	kPa	45	39.2	37.2	42.5
Hydraulic connections	BSP/DN	1"	1 1/2"	1 1/2"	1 1/2"
PROCESS PUMP DATA					
Pump P3					
Maximum pump absorbed power	kW	1.28	1.28	2.2	2.2
Maximum pump absorbed current	A	2.37	2.37	4.24	4.24
Available pressure with single pump	kPa	225.67	218.08	245.08	236.05
Available pressure with double pump (optional)	kPa	212.25	197.96	237.22	224
Pump P5 (optional)					
Maximum pump absorbed power	kW	1.47	1.47	2.94	2.94
Maximum pump absorbed current	A	2.86	2.32	5.83	5.83
Available pressure with single pump (optional)	kPa	489.15	422.94	617.14	576.97
Available pressure with double pump (optional)	kPa	NA	402.82	609.28	564.92
TANK DATA					
Tank volume	dm ³	110	270	270	270
Expansion vessel volume (optional)	dm ³	8	8	8	8
AIR AXIAL FANS AND CONDENSER DATA					
Number of condenser coils	N°	1	1	1	1
Number of fans	N°	1	2	2	2
Total absorbed power	kW	0.81	1.44	1.62	1.44
Total absorbed current	A	1.5	2.82	3.08	2.82
Total air flow	m ³ /h	6800	16000	16400	15000
TOTAL ELECTRIC DATA (standard configuration)					
Nominal absorbed power	kW	9.89	11.12	15.32	16.04
Maximum absorbed current (FLA)	A	21.1	24.41	31.82	37.06
Maximum peak current (LRA)	A	127.37	120.37	144.24	178.24
Maximum peak current with soft-start (LRA) (optional)	A	NA	NA	NA	NA
NOISE DATA					
Sound pressure level at 10m according ISO3744	dBA	55.4	55.3	57.5	55.8
Sound pressure level at 10m according ISO3744 (Low Noise version)	dBA	NA	54.3	57.2	54.5
PRELIMINARY DIMENSIONS					
Structure in galvanized steel	RAL	7035	7035	7035	7035
Length	mm	1010	1610	1610	1610
Width	mm	720	860	860	860
Height	mm	1585	1550	1550	1550
PRELIMINARY WEIGHT					
Empty	kg	250	375	390	410
FREE SPACE					
Electrical panel side	mm	1000	1000	1000	1000
Opposite side of electrical panel	mm	1000	1000	1000	1000
Condensing coil sides	mm	1000	1500	1500	1500

NOTE

All data subject to change
 With glycol percentage over 30% and leaving water temperature lower than 0°C, pump need to be checked by technical department
 TR45 option required with ambient temperature higher than 40°C
 LW option required with leaving water temperature lower than 4°C
 HW option required with leaving water temperature higher than 15°C
 With ambient temperature between -3°C and -25°C, LT (low temperature) option is required
 SEPR: data comply with the European Regulation (EU) 2016/2281, referring to high temperature process chillers in the configuration with brazed plate or shell and tube evaporator (coaxial evaporator excluded) and without pump.
 Any added option that modify cooling capacity or absorbed power of the chiller will not be considered in the SEPR value

اطلاعات فنی | TECHNICAL DATA

CFT	MODEL	CFT.55	CFT.61	CFT.70	CFT.75	CFT.90	CFT.100	CFT.130
Type		scroll	scroll	scroll	scroll	scroll	scroll	scroll
System		air cooled	air cooled	air cooled	air cooled	air cooled	air cooled	air cooled
Cooling capacity	kW	55	61	67	72	88	110	135
C.O.P.	kW/kW	3.18	3.72	3.47	3.21	3.49	3.78	3.79
E.E.R.	kW/kW	2.91	3.23	2.89	2.74	3.03	3.34	3.42
Inlet water fluid temperature	°C	12	12	12	12	12	12	12
Outlet water fluid temperature	°C	7	7	7	7	7	7	7
Fluid type	Type	water	water	water	water	water	water	water
Minimum ambient temperature	°C	3	3	3	3	3	3	3
Design ambient temperature	°C	35	35	35	35	35	35	35
Elevation a.s.l.	m	0	0	0	0	0	0	0
Type of refrigerant gas	R	410A	410A	410A	410A	410A	410A	410A
Electrical feed according EN 60204-1	V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
Electrical cabinet	IP	54	54	54	54	54	54	54
COMPRESSOR DATA								
Number of compressors	N°	1	2	2	2	2	2	2
Number of circuits	N°	1	1	1	1	1	1	1
Total compressors nominal absorbed power	kW	17.3	16.4	19.3	22.4	25.2	29.1	35.6
Total compressors running current RLA	A	30.12	28.52	33.65	39	43.87	50.67	61.91
Steps	N°	1	2	2	2	2	2	2
EVAPORATOR DATA								
Type of evaporator	Type	Plate/ST	Plate/ST	Plate/ST	Plate/ST	Plate/ST	Plate/ST	Plate/ST
Nominal flow rate	m3/h	9.43	10.46	11.49	12.35	15.09	18.86	23.15
Minimum flow rate	m3/h	6	8	8	8	8	10	15
Maximum flow rate	m3/h	12	17	17	17	17	24	28
Pressure drops (evaporator+valves+piping)	kPa	53.91	65.5	46.71	52.94	51.13	47.71	59.04
Hydraulic connections	BSP/DN	1 1/2"	2"	2"	2"	2"	2"	DN65
PROCESS PUMP DATA								
Pump P3 (optional)								
Maximum pump absorbed power	kW	2.2	2.53	2.53	2.53	2.53	2.53	2.53
Maximum pump absorbed current	A	4.24	4.56	4.56	4.56	4.56	4.56	4.56
Available pressure with single pump (WP option)	kPa	216.58	176.89	195.68	189.45	189.39	182.64	212.23
Available pressure with double pump (DP option)	kPa	198.54	163.99	180.51	172	186.59	178.55	205.56
Pump P5 (optional)								
Maximum pump absorbed power	kW	2.94	6.12	6.12	6.12	6.12	6.12	6.12
Maximum pump absorbed current	A	5.83	10.4	10.4	10.4	10.4	10.4	10.5
Available pressure with single pump (PH option)	kPa	514.01	405.62	422.78	415	410.34	400.19	364.21
Available pressure with double pump (DPH option)	kPa	495.98	392.71	407.61	397.55	407.54	396.10	357.54
TANK DATA (optional)								
Volume (optional)	dm3	200	390	390	390	390	330	500
Expansion vessel volume (XV option)	dm3	12	19	19	19	19	19	19
AIR AXIAL FANS AND CONDENSER DATA								
Number of condenser coils	N°	1	1	1	1	1	1	1
Number of fans	N°	2	2	2	2	2	2	2
Total absorbed power	kW	1.62	2.5	3.88	3.88	3.88	3.88	3.88
Total absorbed current	A	3.08	4.96	7.8	7.8	7.8	7.8	7.8
Total air flow	m3/h	15600	25000	36000	36000	34000	32000	40000
TOTAL ELECTRIC DATA (standard configuration)								
Nominal absorbed power	kW	18.92	18.9	23.18	26.28	29.08	32.98	39.48
Maximum absorbed current (FLA)	A	39.52	43.4	51.52	56.8	67.8	80.68	97.02
Maximum peak current (LRA)	A	225	142.18	167.02	172.3	211.8	269.24	324.41
Maximum peak current with soft-start (LRA) (SF option)	A	180	118.58	139.02	144.3	177	224.24	270.01
NOISE DATA								
Sound pressure level at 10m according ISO3744	dB(A)	58.6	57.3	59.2	59.3	59.5	61	62.06
Sound pressure level at 10m according ISO3744 (low noise version) (LNJ option)	dB(A)	56.8	56.3	58.2	58.3	58.3	56	56.08
DIMENSIONS								
Structure in galvanized steel	RAL	7035	7035	7035	7035	7035	7035	7035
Length	mm	1610	2220	2220	2220	2220	2220	220
Width	mm	860	1100	1100	1100	1100	1100	1000
Height	mm	1540	2100	2100	2100	2100	2100	2120
WEIGHT								
Empty	kg	375	530	560	565	585	670	1000
FREE SPACE								
Electrical panel side	mm	1000	1000	1000	1000	1000	1000	1000
Opposite side of electrical panel	mm	1000	1000	1000	1000	1000	1000	1000
Condensing coil sides	mm	1500	1500	1500	1500	1500	1500	2500

NOTE

- * With double pump the chiller width is 1305 mm
- With glycol percentage over 30% and leaving water temperature lower than 0°C, pump need to be checked by technical department
- TR45 option required with ambient temperature higher than 40°C
- LW option required with leaving water temperature lower than 4°C
- All data subject to change
- CFT comply with the European Regulation (EU) 2016/2281, referring to high temperature process chillers, according to minimum SEPR value.



اطلاعات فنی | TECHNICAL DATA

CFT	MODEL	CFT.160	CFT.185	CFT.200	CFT.230	CFT.280	CFT.340	CFT.370	CFT.430
Type		scroll	scroll	scroll	scroll	scroll	scroll	scroll	scroll
System		air cooled	air cooled	air cooled	air cooled	air cooled	air cooled	air cooled	air cooled
Cooling capacity	kW	150	170	204	227	277	319	365	410
C.O.P.	kW/kW	3.29	3.24	3.7	3.4	3.25	3.26	3.38	3.28
E.E.R.	kW/kW	2.92	2.92	3.24	2.97	2.92	2.97	3.05	3
Inlet water fluid temperature	°C	12	12	12	12	12	12	12	12
Outlet water fluid temperature	°C	7	7	7	7	7	7	7	7
Fluid type	Type	water	water	water	water	water	water	water	water
Minimum ambient temperature	°C	3	3	3	3	3	3	3	3
Design ambient temperature	°C	35	35	35	35	35	35	35	35
Elevation a.s.l.	m	0	0	0	0	0	0	0	0
Type of refrigerant gas	R	410A	410A	410A	410A	410A	410A	410A	410A
Electrical feed according EN 60204-1	V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
Electrical cabinet	IP	54	54	54	54	54	54	54	54
COMPRESSOR DATA									
Number of compressors	N°	4	4	4	4	4	4	4	4
Number of circuits	N°	2	2	2	2	2	2	2	2
Total compressors nominal absorbed power	kW	45.6	52.4	55.2	66.8	85.2	97.8	108	125
Total compressors running current RLA	A	79.39	91.23	96.16	116.3	148.34	170.28	188.04	217.63
Steps	N°	4	4	4	4	4	4	4	4
EVAPORATOR DATA									
Type of evaporator	Type	Plate/ST	Plate/ST	Plate/ST	Plate/ST	Plate/ST	Plate/ST	Plate/ST	Plate/ST
Nominal flow rate	m3/h	25.72	29.15	34.98	38.93	47.5	54.7	62.59	70.31
Minimum flow rate	m3/h	14	14	22	22	25	30	35	35
Maximum flow rate	m3/h	34	34	47	47	60	70	80	87
Pressure drops (evaporator+valves+piping)	kPa	57.25	47.84	38.94	42.94	50.29	52.72	54.63	53.51
Hydraulic connections	BSP/DN	DN65	DN65	DN125	DN125	DN125	DN125	DN150	DN150
PROCESS PUMP DATA									
Pump P3 (optional)									
Maximum pump absorbed power	kW	4.56	4.56	8.3	8.3	8.3	8.3	10.2	10.2
Maximum pump absorbed current	A	7.75	7.75	14.1	14.1	14.1	14.1	17.4	17.4
Available pressure with single pump (WP option)	kPa	203.46	208.77	278.98	271.81	254.67	239.84	234.68	227.71
Available pressure with double pump (DP option)	kPa	195.11	197.8	264.27	263.94	243.22	224.06	226.73	218.56
Pump P5 (optional)									
Maximum pump absorbed power	kW	10.2	10.2	16.22	16.22	16.22	16.22	16.22	19.94
Maximum pump absorbed current	A	17.4	17.4	26.6	26.6	26.6	26.6	26.6	32.7
Available pressure with single pump (PH option)	kPa	440.09	445.04	494.24	488.55	474.74	464.5	450.49	421.19
Available pressure with double pump (DPH option)	kPa	431.74	434.07	479.54	480.68	463.28	448.71	442.54	412.04
TANK DATA (optional)									
Volume (optional)	dm3	390	390	390	500	500	500	500	500
Expansion vessel volume (XV option)	dm3	19	19	19	19	19	19	19	19
AIR AXIAL FANS AND CONDENSER DATA									
Number of condenser coils	N°	1	1	1	1	1	1	1	1
Number of fans	N°	3	3	4	5	5	5	6	6
Total absorbed power	kW	5.82	5.82	7.76	9.7	9.7	9.7	11.64	11.64
Total absorbed current	A	11.7	11.7	15.6	19.5	19.5	19.5	23.4	23.4
Total air flow	m3/h	57000	54000	68800	91000	90000	85000	102000	96000
TOTAL ELECTRIC DATA (standard configuration)									
Nominal absorbed power	kW	51.42	58.22	62.96	76.5	94.9	107.5	119.64	136.64
Maximum absorbed current (FLA)	A	109.7	131.7	148.48	165.26	197.94	227.3	260.56	289.56
Maximum peak current (LRA)	A	225.2	275.7	337.04	353.82	425.33	478.01	511.27	623.77
Maximum peak current with soft-start (LRA) (SF option)	A	197.2	240.9	292.04	308.82	370.93	416.01	449.27	542.17
NOISE DATA									
Sound pressure level at 10m according ISO3744	dBA	61.3	61.5	63.3	64.6	66	66	66.4	67.8
Sound pressure level at 10m according ISO3744 (low noise version) (LNJ option)	dBA	60.1	60.2	61.7	62.8	63.5	63.5	64	64.8
DIMENSIONS									
Structure in galvanized steel	RAL	7035	7035	7035	7035	7035	7035	7035	7035
Length	mm	3355	3355	4355	5350	5350	5350	6350	6350
Width	mm	1105	1105*	1105*	1105	1105	1105	1105	1105
Height	mm	2180	2180	2180	2180	2180	2180	2180	2180
WEIGHT									
Empty	kg	1050	1100	1690	1915	2070	2150	2410	2565
FREE SPACE									
Electrical panel side	mm	1000	1000	1000	1000	1000	1000	1000	1000
Opposite side of electrical panel	mm	1000	1000	1000	1000	1500	1500	1500	1500
Condensing coil sides	mm	2500	2500	2500	2500	2500	2500	2500	2500

NOTE

* With double pump the chiller width is 1305 mm

With glycol percentage over 30% and leaving water temperature lower than 0°C, pump need to be checked by technical department

TR45 option required with ambient temperature higher than 40°C

LW option required with leaving water temperature lower than 4°C

All data subject to change

CFT comply with the European Regulation (EU) 2016/2281, referring to high temperature process chillers, according to minimum SEPR value.

اطلاعات فنی | TECHNICAL DATA

SBS	MODEL	SBS.095	SBS.120	SBS.145	SBS.160	SBS.190	SBS.240	SBS.290	SBS.330
Type		scroll	scroll	scroll	scroll	scroll	scroll	scroll	scroll
System		air cooled	air cooled	air cooled	air cooled	air cooled	air cooled	air cooled	air cooled
Cooling capacity	kW	98.4	122.6	144.7	161.2	189	236	288.9	319.9
E.E.R. at design point	kW/kW	3.8	3.6	3.3	3.1	3.68	3.47	3.26	3.09
Inlet water fluid temperature	°C	12	12	12	12	12	12	12	12
Outlet water fluid temperature	°C	7	7	7	7	7	7	7	7
Fluid type	Type	water	water	water	water	water	water	water	water
Minimum ambient temperature	°C	-20	-20	-20	-20	-20	-20	-20	-20
Design ambient temperature	°C	35	35	35	35	35	35	35	35
Elevation a.s.l.	m	0	0	0	0	0	0	0	0
Type of refrigerant gas	R	410A	410A	410A	410A	410A	410A	410A	410A
Electrical feed according EN 60204-1	V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
Electrical cabinet	IP	54	54	54	54	54	54	54	54
COMPRESSOR DATA									
Number of compressors	N°	2	2	2	2	4	4	4	4
Number of circuits	N°	1	1	1	1	2	2	2	2
Compressor E.E.R.	kW/kW	4.43	4.03	3.56	3.34	4.3	3.89	3.56	3.33
Total Compressors Nominal Absorbed Power	kW	22.2	30.4	40.6	48.3	44	60.6	81.2	96.2
Total Compressors Running current RLA	A	39.1	53.6	71.5	85.1	77.5	106.8	143.1	169.5
Steps	N°	2	2	2	2	4	4	4	4
EVAPORATOR DATA									
Number of evaporators	N°	1	1	1	1	1	1	1	1
Type of evaporator	Type	Plate	Plate	Plate	Plate	ST	ST	ST	ST
Nominal flow rate	m3/h	16.87	21.02	24.81	27.64	32.41	40.47	49.54	54.86
Minimum flow rate	m3/h	13.00	16.00	16.00	20.00	23.00	29.00	36.00	38.00
Maximum flow rate	m3/h	23.00	23.00	42.00	42.00	42.00	53.00	66.00	70.00
Pressure drops (evaporator + valves + piping)	kPa	49.85	53.61	54.62	53.78	46.74	39.94	40.90	46.76
Hydraulic connections	BSP/DN	DN65	DN65	DN80	DN80	DN80	DN80	DN100	DN100
PROCESS PUMP DATA									
Pump P3 (optional)									
Maximum pump absorbed power	kW	3.46	4.56	4.56	4.56	8.30	8.30	8.30	8.30
Maximum pump absorbed current	A	6.33	7.75	7.75	7.75	14.10	14.10	14.10	14.10
Available pressure with single pump (WP option)	kPa	241.01	211.22	207.07	204.64	273.83	273.61	260.55	245.54
Available pressure with double pump (DP option)	kPa	230.05	195.33	200.12	194.68	260.90	264.63	247.58	229.62
Pump P5 (optional)									
Maximum pump absorbed power	kW	6.12	10.20	10.20	10.20	16.22	16.22	16.22	16.22
Maximum pump absorbed current	A	10.40	17.40	17.40	17.40	26.60	26.60	26.60	26.60
Available pressure with single pump (PH option)	kPa	406.02	448.21	443.68	441.49	487.55	490.88	482.28	470.24
Available pressure with double pump (DPH option)	kPa	395.06	432.33	436.73	431.53	474.62	481.90	469.31	454.32
TANK DATA (optional)									
Volume (optional)	dm3	150	150	150	150	300	300	300	300
Expansion vessel volume (XV option)	dm3	19	19	19	19	19	19	19	19
AIR AXIAL FANS AND CONDENSER DATA									
Number of condenser coils	N°	2	2	2	2	4	4	4	4
Number of fans	N°	2	2	2	2	4	4	4	4
Total absorbed power	kW	3.68	3.68	3.68	3.68	7.36	7.36	7.36	7.36
Total absorbed current	A	7.66	7.66	7.66	7.66	15.32	15.32	15.32	15.32
Total air flow	m3/h	41200	41200	41200	41200	82400	82400	82400	82400
TOTAL ELECTRIC DATA (standard configuration)									
Nominal absorbed power	kW	25.88	34.08	44.28	51.98	51.36	67.96	88.56	103.56
Maximum absorbed current (FLA)	A	67.70	80.50	96.90	111.60	135.30	161.10	193.80	223.10
Maximum peak current (LRA)	A	211.70	269.10	324.30	362.30	279.30	349.60	421.20	473.80
Maximum peak current with soft-start (LRA) (SF option)	A	176.90	224.10	269.90	300.30	244.50	304.60	366.80	411.80
NOISE DATA									
Sound pressure level at 10m according ISO3744	dBA	58	60	62	62	61	63	65	65
Sound pressure level at 10m (low noise version)	dBA	57	58	59	59	60	61	62	62
Sound pressure level at 10m (super low noise version)	dBA	54	56	57	57	57	59	60	60
Sound pressure level at 10m (extra low noise version)	dBA	54	55	56	56	57	58	59	59
DIMENSIONS									
Structure in galvanized steel	RAL	7035	7035	7035	7035	7035	7035	7035	7035
Length	mm	1610	1610	1610	1610	2910	2910	2910	2910
Width	mm	2210	2210	2210	2210	2210	2210	2210	2210
Height	mm	2500	2500	2500	2500	2500	2500	2500	2500
WEIGHT									
Empty	kg	1030	1200	1250	1280	1900	2220	2320	2350
FREE SPACE									
Electrical panel side	mm	1500	1500	1500	1500	1500	1500	1500	1500
Opposite side of electrical panel	mm	1500	1500	1500	1500	1500	1500	1500	1500
Condensing coil sides	mm	2500	2500	2500	2500	2500	2500	2500	2500

NOTE

All data subject to change

** pump P5 includes the soft start (SF) option

* 45 feet container required for shipment.

With glycol percentage over 30% and leaving water temperature lower than 0°C, pump need to be checked by technical department

TR45 option required with ambient temperature higher than 40°C

LW option required with leaving water temperature lower than 4°C

SBS comply with the European Regulation (EU) 2016/2281, referring to high temperature process chillers, according to minimum SEPR value.



اطلاعات فنی | TECHNICAL DATA

SBS	MODEL	SBS.330/F6	SBS.380	SBS.430	SBS.470	SBS.470/F8	SBS.530	SBS.570	SBS.610
Type		scroll	scroll	scroll	scroll	scroll	scroll	scroll	scroll
System		air cooled	air cooled	air cooled	air cooled	air cooled	air cooled	air cooled	air cooled
Cooling capacity	kW	345.5	387	433.3	464.8	490.9	527.4	563	603
E.E.R. at design point	kW/kW	3.53	3.5	3.26	3.15	3.46	3.42	3.34	3.23
Inlet water fluid temperature	°C	12	12	12	12	12	12	12	12
Outlet water fluid temperature	°C	7	7	7	7	7	7	7	7
Fluid type	Type	water	water	water	water	water	water	water	water
Minimum ambient temperature	°C	-20	-20	-20	-20	-20	-20	-20	-20
Design ambient temperature	°C	35	35	35	35	35	35	35	35
Elevation a.s.l.	m	0	0	0	0	0	0	0	0
Type of refrigerant gas	R	410A	410A	410A	410A	410A	410A	410A	410A
Electrical feed according EN 60204-1	V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
Electrical cabinet	IP	54	54	54	54	54	54	54	54
COMPRESSOR DATA									
Number of compressors	N°	4	4	6	6	6	6	6	6
Number of circuits	N°	2	2	2	2	2	2	2	2
Compressor E.E.R.	kW/kW	3.98	3.89	3.56	3.41	3.86	3.78	3.67	3.51
Total Compressors Nominal Absorbed Power	kW	86.8	99.6	121.8	136.4	127.1	139.7	153.6	171.8
Total Compressors Running current RLA	A	153.0	175.5	214.6	240.4	224	246.2	270.7	302.8
Steps	N°	4	4	4	4	4	4	4	4
EVAPORATOR DATA									
Number of evaporators	N°	1	1	1	1	1	1	1	1
Type of evaporator	Type	ST	ST	ST	ST	ST	ST	ST	ST
Nominal flow rate	m3/h	59.25	66.36	74.30	79.70	84.18	90.44	96.54	103.40
Minimum flow rate	m3/h	38.00	47.00	60.00	62.00	62.00	79.00	79.00	81.00
Maximum flow rate	m3/h	70.00	87.00	110.00	120.00	120.00	145.00	145.00	150.00
Pressure drops (evaporator + valves + piping)	kPa	54.90	56.77	55.85	59.71	66.81	58.79	51.83	55.79
Hydraulic connections	BSP/DN	DN100	DN100	DN125	DN125	DN125	DN150	DN150	DN150
PROCESS PUMP DATA									
Pump P3 (optional)									
Maximum pump absorbed power	kW	8.30	10.20	10.20	10.20	10.20	16.22	16.22	16.22
Maximum pump absorbed current	A	14.10	17.40	17.40	17.40	17.40	26.60	26.60	26.60
Available pressure with single pump (WP option)	kPa	229.27	228.59	221.16	211.60	199.78	253.70	256.91	248.25
Available pressure with double pump (DP option)	kPa	210.31	219.62	211.18	199.66	185.82	237.76	238.97	239.29
Pump P5 (optional)									
Maximum pump absorbed power	kW	16.22	24.85	24.85	24.85	24.85	24.85	31.88	31.88
Maximum pump absorbed current	A	26.60	42.40	42.40	42.40	42.40	42.40	53.50	53.50
Available pressure with single pump (PH option)	kPa	455.48	482.04	475.30	463.88	450.50	449.52	455.33	448.80
Available pressure with double pump (DPH option)	kPa	436.51	473.08	465.32	451.93	436.54	433.58	437.39	439.63
TANK DATA (optional)									
Volume (optional)	dm3	300	380	380	380	380	500	500	500
Expansion vessel volume (XV option)	dm3	19	19	19	19	19	19	19	19
AIR AXIAL FANS AND CONDENSER DATA									
Number of condenser coils	N°	6	6	6	6	8	8	8	8
Number of fans	N°	6	6	6	6	8	8	8	8
Total absorbed power	kW	11.04	11.04	11.04	11.04	14.72	14.72	14.72	14.72
Total absorbed current	A	22.98	22.98	22.98	23	31	30.64	30.64	30.64
Total air flow	m3/h	123600	123600	123600	123600	164800	164800	164800	164800
TOTAL ELECTRIC DATA (standard configuration)									
Nominal absorbed power	kW	97.84	110.64	132.84	147.44	141.82	154.42	168.32	186.52
Maximum absorbed current (FLA)	A	230.80	260.10	290.60	320.00	327.70	357.00	386.40	415.40
Maximum peak current (LRA)	A	481.50	510.90	518.00	570.70	578.40	607.70	637.10	749.60
Maximum peak current with soft-start (LRA) (SF option)	A	419.50	448.90	463.60	508.70	516.40	545.70	575.10	668.00
NOISE DATA									
Sound pressure level at 10m according ISO3744	dBA	65	65	66	66	67	67	67	68
Sound pressure level at 10m (low noise version)	dBA	63	63	63	63	64	64	64	65
Sound pressure level at 10m (super low noise version)	dBA	61	61	62	62	62	62	62	64
Sound pressure level at 10m (extra low noise version)	dBA	60	60	60	60	61	61	61	62
DIMENSIONS									
Structure in galvanized steel	RAL	7035	7035	7035	7035	7035	7035	7035	7035
Length	mm	4210	4210	4210	4210	5900	5900	5900	5900
Width	mm	2210	2210	2210	2210	2210	2210	2210	2210
Height	mm	2500	2500	2500	2500	2500	2500	2500	2500
WEIGHT									
Empty	kg	2740	2850	3270	3320	3900	3950	4050	4100
FREE SPACE									
Electrical panel side	mm	1500	1500	1500	1500	1500	1500	1500	1500
Opposite side of electrical panel	mm	1500	1500	1500	1500	1500	1500	1500	1500
Condensing coil sides	mm	2500	2500	2500	2500	2500	2500	2500	2500

NOTE

All data subject to change

** pump P5 includes the soft start (SF) option

* 45 feet container required for shipment.

With glycol percentage over 30% and leaving water temperature lower than 0°C, pump need to be checked by technical department

TR45 option required with ambient temperature higher than 40°C

LW option required with leaving water temperature lower than 4°C

SBS comply with the European Regulation (EU) 2016/2281, referring to high temperature process chillers, according to minimum SEPR value.



اطلاعات فنی | TECHNICAL DATA

SBS	MODEL	SBS.610/F10	SBS.660	SBS.660/F10	SBS.720	SBS.840	SBS.930	SBS.1030	SBS.1230
Type		scroll	scroll	scroll	scroll	scroll	scroll	scroll	scroll
System		air cooled	air cooled	air cooled	air cooled	air cooled	air cooled	air cooled	air cooled
Cooling capacity	kW	629.3	645.6	675.8	717.6	842	965.6	1021.7	1287.5
E.E.R. at design point	kW/kW	3.47	3.15	3.41	3.35	3.34	3.16	3.06	3.16
Inlet water fluid temperature	°C	12	12	12	12	12	12	12	12
Outlet water fluid temperature	°C	7	7	7	7	7	7	7	7
Fluid type	Type	water	water	water	water	water	water	water	water
Minimum ambient temperature	°C	-20	-20	-20	-20	-20	-20	-20	-20
Design ambient temperature	°C	35	35	35	35	35	35	35	35
Elevation a.s.l.	m	0	0	0	0	0	0	0	0
Type of refrigerant gas	R	410A	410A	410A	410A	410A	410A	410A	410A
Electrical feed according EN 60204-1	V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
Electrical cabinet	IP	54	54	54	54	54	54	54	54
COMPRESSOR DATA									
Number of compressors	N°	6	6	6	6	9	9	9	12
Number of circuits	N°	2	2	2	2	3	3	3	4
Compressor E.E.R.	kW/kW	3.86	3.39	3.76	3.67	3.66	3.41	3.28	3.41
Total Compressors Nominal Absorbed Power	kW	163.2	190.4	179.8	195.6	230	283	312	377.6
Total Compressors Running current RLA	A	287.6	335.5	316.8	344.7	395.5	480	525.2	640.0
Steps	N°	4	4	4	4	6	6	6	8
EVAPORATOR DATA									
Number of evaporators	N°	1	1	1	1	1	1	1	1
Type of evaporator	Type	ST	ST	ST	ST	ST	ST	ST	ST
Nominal flow rate	m3/h	107.91	110.71	115.89	123.06	144.44	165.58	175.20	220.78
Minimum flow rate	m3/h	81.00	81.00	81.00	86.00	102.00	108.00	115.00	142.00
Maximum flow rate	m3/h	150.00	150.00	150.00	161.00	180.00	200.00	215.00	251.00
Pressure drops (evaporator + valves + piping)	kPa	60.79	58.80	63.77	72.71	73.73	68.74	71.76	83.68
Hydraulic connections	BSP/DN	DN150	DN150	DN150	DN150	DN150	DN200	DN200	DN200
PROCESS PUMP DATA									
Pump P3 (optional)									
Maximum pump absorbed power	kW	16.22	16.22	16.22	16.22	23.51	23.51	31.88	31.88
Maximum pump absorbed current	A	26.60	26.60	26.60	26.60	39.00	39.00	53.50	53.50
Available pressure with single pump (WP option)	kPa	239.71	239.50	229.94	214.09	245.06	244.68	238.11	205.47
Available pressure with double pump (DP option)	kPa	230.74	229.54	218.98	202.14	228.12	232.72	225.15	184.55
Pump P5 (optional)									
Maximum pump absorbed power	kW	31.88	31.88	31.88	39.09	39.09	39.09	47.31**	47.31**
Maximum pump absorbed current	A	53.50	53.50	53.50	65.60	65.60	65.60	77.60	77.60
Available pressure with single pump (PH option)	kPa	441.77	442.37	433.76	444.65	436.16	431.51	492.36	448.26
Available pressure with double pump (DPH option)	kPa	432.80	432.40	422.80	432.70	419.22	419.56	479.40	427.34
TANK DATA (optional)									
Volume (optional)	dm3	500	500	500	500	600	600	600	700
Expansion vessel volume (XV option)	dm3	19	19	19	19	38	38	38	38
AIR AXIAL FANS AND CONDENSER DATA									
Number of condenser coils	N°	10	8	10	10	12	12	12	16
Number of fans	N°	10	8	10	10	12	12	12	16
Total absorbed power	kW	18.40	14.72	18.40	18.40	22.08	22.08	22.08	29.44
Total absorbed current	A	38.30	30.64	38.30	38.30	45.96	45.96	45.96	61.28
Total air flow	m3/h	206000	164800	206000	206000	247200	247200	247200	329600
TOTAL ELECTRIC DATA (standard configuration)									
Nominal absorbed power	kW	181.60	205.12	198.20	214.00	252.18	305.28	333.68	407.04
Maximum absorbed current (FLA)	A	423.00	444.40	452.00	481.00	579.60	666.60	710.10	888.80
Maximum peak current (LRA)	A	757.30	778.60	786.30	815.30	830.30	1000.80	1044.30	1223.00
Maximum peak current with soft-start (LRA) (SF option)	A	675.70	697.00	704.70	733.70	768.30	919.20	962.70	1141.40
NOISE DATA									
Sound pressure level at 10m according ISO3744	dBA	68	69	69	70	68	71	71	72
Sound pressure level at 10m (low noise version)	dBA	65	65	65	66	66	67	68	69
Sound pressure level at 10m (super low noise version)	dBA	64	64	64	65	64	66	NA	NA
Sound pressure level at 10m (extra low noise version)	dBA	62	62	62	63	63	64	NA	NA
DIMENSIONS									
Structure in galvanized steel	RAL	7035	7035	7035	7035	7035	7035	7035	7035
Length	mm	7200	5900	7200	7200	8890	8890	8890	11490
Width	mm	2210	2210	2210	2210	2210	2210	2210	2210
Height	mm	2500	2500	2500	2500	2500	2500	2500	2500
WEIGHT									
Empty	kg	4750	4170	5286	4900	5900	6050	6200	7600
FREE SPACE									
Electrical panel side	mm	1500	1500	1500	1500	1500	1500	1500	1500
Opposite side of electrical panel	mm	1500	1500	1500	1500	1500	1500	1500	1500
Condensing coil sides	mm	2500	2500	2500	2500	2500	2500	2500	2500

NOTE

All data subject to change

** pump P5 includes the soft start (SF) option

* 45 feet container required for shipment.

With glycol percentage over 30% and leaving water temperature lower than 0°C, pump need to be checked by technical department

TR45 option required with ambient temperature higher than 40°C

LW option required with leaving water temperature lower than 4°C

SBS comply with the European Regulation (EU) 2016/2281, referring to high temperature process chillers, according to minimum SEPR value.

اطلاعات فنی | TECHNICAL DATA

PERFORMANCES		Model	663/F4**	693/F4**	783/F6	793/F6	863/F6	873/F8	883/F8	893/F10
NOMINAL COOLING CAPACITY (1)	ECO.M2(3),	kW	248	308	432	477	519	606	666	755
TOTAL NOMINAL ABSORBED POWER (1)		kW	61,20	79,58	110,20	127,66	146,16	153,60	183,20	198,34
EER (1)		kW/kW	3,57	3,51	3,53	3,41	3,28	3,56	3,34	3,45
NOMINAL WATER FLOW		m3/h	42,60	53,00	74,38	82,07	89,26	104,17	114,48	129,85
EVAPORATOR PRESSURE DROP		kPa	22	22	70	59	69	64	50	64
HYDRAULIC SECTION										
WATER FLOW RANGE		m3/h	30+80	30+80	44+88	48+97	49+97	74+148	74+148	84+168
MAXIMUM PUMP ABSORBED POWER (OPTION WP OR DP)	P3 (2)	kW	8,3	8,3	10,2	10,2	16,2	16,2	16,2	16,2
MAXIMUM PUMP ABSORBED CURRENT (OPTION WP OR DP)		A	14,1	14,1	17,4	17,4	26,6	26,6	26,6	26,6
MAXIMUM PUMP ABSORBED POWER (OPTION PH OR DPH)	P5 (2)	kW	16,2	16,2	24,9	24,9	31,9	31,9	31,9	31,9
MAXIMUM PUMP ABSORBED CURRENT (OPTION PH OR DPH)		A	26,6	26,6	42,4	42,4	53,5	53,5	53,5	53,5
HYDRAULIC CONNECTIONS (VICTAULIC)		DN	100	100	100	125	125	150	150	150
FAN SECTION (AXIAL)										
FANS		nr.	4	4	6	6	6	8	8	10
CONDENSER COILS		nr.	4	4	6	6	6	8	8	10
MAXIMUM FANS ABSORBED POWER	EC	kW	8,16	8,16	12,24	12,24	12,24	16,32	16,32	20,40
MAXIMUM FANS ABSORBED CURRENT		A	13,84	13,84	20,76	20,76	20,76	27,68	27,68	34,60
TOTAL AIR FLOW		m3/h	79852	79852	119778	119778	119778	159704	159704	199630
TOTAL ELECTRIC DATA										
MAXIMUM ABSORBED CURRENT (F.L.A) (4)		A	147,6	231,6	311,4	347,4	333,4	395,2	423,2	467,0
MAXIMUM PEAK CURRENT (L.R.A) (4)		A	436,8	675,8	796,7	925,7	900,7	1070,6	1230,6	1339,5
MAXIMUM PEAK CURRENT WITH SOFT START (L.R.A) (4)		A	369,2	574,2	679,7	788,5	765,7	910,4	1042,0	1134,9
NOISE DATA										
SOUND PRESSURE FOR STANDARD CONFIGURATION (4) (5)		dB(A)	63,5	65,0	65,0	64,8	67,9	69,3	68,3	68,8
SOUND PRESSURE FOR LOW NOISE CONFIGURTION (4) (5)		dB(A)	61,0	61,9	62,6	62,5	64,4	65,8	65,1	65,8
SOUND PRESSURE FOR SUPER LOW NOISE CONFIGURTION (4) (5)		dB(A)	59,3	60,6	60,9	60,7	63,3	64,8	63,8	64,4
SOUND PRESSURE FOR EXTRA LOW NOISE OPTION (ELN) (7) (8)		dB(A)	59,3	60,6	60,9	60,7	63,3	64,8	63,8	64,4
DIMENSIONS AND WEIGHT										
LENGTH		mm	2910	2910	4600	4600	4600	5900	5900	7200
WIDTH		mm	2210	2210	2210	2210	2210	2210	2210	2210
HEIGHT		mm	2500	2500	2500	2500	2500	2500	2500	2500
WEIGHT EMPTY FOR STANDARD CONFIGURATION (4)		kg	3050	3200	4000	4300	4500	5250	5400	6300
WEIGHT OPERATIVE FOR STANDARD CONFIGURATION (4)		kg	3150	3330	4150	4470	4700	5500	5650	6580

Data referred to:

(1) Data referred to Inlet/Outlet water temperature = +12/7 °C, ambient temperature = +35°C

(2) Available pressure can be calculated from Hitema Online Selection Software

(3) SEPR: data comply with the European Regulation (EU) 2016/2281, referring to high temperature process chillers in the configuration with brazed plate or shell and tube evaporator and without pump. Any add-on option that modify cooling capacity or absorbed power of the chiller will not be considered in the SEPR value (4) Data referred to standard chiller configuration NP (chiller without pump) and considering EC fans

(5) Sound pressure level referred to measures according to normative ISO3744, pressure level at distance of 10 m, referred to free field on reflecting surface.

**Model 663-693 is the only one equipped with brazed plate evaporators instead of shell and tube in order to obtain a compact design

***Model 983/F24 and 993/F24 are designed with 3 independent refrigerant circuits and 3 compressors each one with 50-75-100 partition steps

اطلاعات فنی | TECHNICAL DATA

PERFORMANCES		Model	963/F12	973/F12	983/F14	993/F16	9103/F18	9113/F18	983/F24***	993/F24***
NOMINAL COOLING CAPACITY (1)	ECO.M2(3),	kW	904	1019	1180	1321	1438	1566	1794	1982
TOTAL NOMINAL ABSORBED POWER (1)		kW	231,00	264,80	309,20	345,60	384,90	423,64	300,12	518,40
EER (1)		kW/kW	3,54	3,52	3,49	3,49	3,41	3,40	3,59	3,49
NOMINAL WATER FLOW		m ³ /h	155,47	175,25	202,95	227,27	247,25	269,37	308,57	340,97
EVAPORATOR PRESSURE DROP		kPa	69	70	74	79	89	99	75	90
HYDRAULIC SECTION										
WATER FLOW RANGE		m ³ /h	111+221	101+201	127+254	148+297	158+315	157+314	191+381	189+379
MAXIMUM PUMP ABSORBED POWER (OPTION WP OR DP)	P3 (2)	kW	23,5	23,5	23,5	0,0	0,0	0,0	0,0	0,0
MAXIMUM PUMP ABSORBED CURRENT (OPTION WP OR DP)		A	39,0	39,0	39,0	0,0	0,0	0,0	0,0	0,0
MAXIMUM PUMP ABSORBED POWER (OPTION PH OR DPH)	P5 (2)	kW	39,1	39,1	39,1	NA	NA	NA	NA	NA
MAXIMUM PUMP ABSORBED CURRENT (OPTION PH OR DPH)		A	65,6	65,6	65,6	NA	NA	NA	NA	NA
HYDRAULIC CONNECTIONS (VICTAULIC)		DN	150	150	200	200	200	200	250	250
FAN SECTION (AXIAL)										
FANS		nr.	12	12	14	16	18	18	24	24
CONDENSER COILS		nr.	12	12	14	16	18	18	12	12
MAXIMUM FANS ABSORBED POWER	EC	kW	24,48	24,48	28,56	32,64	36,72	36,72	48,96	48,96
MAXIMUM FANS ABSORBED CURRENT		A	41,52	41,52	48,44	55,36	62,28	62,28	83,04	83,04
TOTAL AIR FLOW		m ³ /h	239556	239556	279482	319408	359334	359334	435888	435888
TOTAL ELECTRIC DATA										
MAXIMUM ABSORBED CURRENT (F.L.A) (4)		A	606,8	666,8	694,6	782,4	896,2	1024,2	1053,6	1173,6
MAXIMUM PEAK CURRENT (L.R.A) (4)		A	1792,4	1910,4	2316,3	2558,2	3127,1	3582,1	2655,8	2933,8
MAXIMUM PEAK CURRENT WITH SOFT START (L.R.A) (4)		A	1519,6	1622,0	1945,7	2152,4	2623,1	3008,1	2285,2	2528,0
NOISE DATA										
SOUND PRESSURE FOR STANDARD CONFIGURATION (4) (5)		dB(A)	69,7	69,9	70,8	71,6	72,3	72,8	72,1	72,8
SOUND PRESSURE FOR LOW NOISE CONFIGURTION (4) (5)		dB(A)	66,6	66,8	67,5	68,3	69,0	69,3	68,3	68,9
SOUND PRESSURE FOR SUPER LOW NOISE CONFIGURTION (4) (5)		dB(A)	65,3	65,5	66,3	67,1	67,8	68,3	67,4	68,2
SOUND PRESSURE FOR EXTRA LOW NOISE OPTION (ELN) (7) (8)		dB(A)	65,3	65,5	66,3	67,1	67,8	68,3	67,4	68,2
DIMENSIONS AND WEIGHT										
LENGTH		mm	8500	8500	9800	11100	12790	12790	12880	12880
WIDTH		mm	2210	2210	2210	2210	2210	2210	2210	2210
HEIGHT		mm	2500	2500	2500	2500	2500	2500	2500	2500
WEIGHT EMPTY FOR STANDARD CONFIGURATION (4)		kg	7100	7250	8000	9200	9400	10100	11300	11600
WEIGHT OPERATIVE FOR STANDARD CONFIGURATION (4)		kg	7400	7600	8350	9600	9800	10500	11800	12100

Data referred to:

(1) Data referred to Inlet/Outlet water temperature = +12/7 °C, ambient temperature = +35°C

(2) Available pressure can be calculated from Hitema Online Selection Software

(3) SEPR: data comply with the European Regulation (EU) 2016/2281, referring to high temperature process chillers in the configuration with brazed plate or shell and tube evaporator and without pump. Any add-on option that modify cooling capacity or absorbed power of the chiller will not be considered in the SEPR value (4) Data referred to standard chiller configuration NP (chiller without pump) and considering EC fans

(5) Sound pressure level referred to measures according to normative ISO3744, pressure level at distance of 10 m, referred to free field on reflecting surface.

**Model 663-693 is the only one equipped with brazed plate evaporators instead of shell and tube in order to obtain a compact design

***Model 983/F24 and 993/F24 are designed with 3 independent refrigerant circuits and 3 compressors each one with 50-75-100 partition steps

اطلاعات فنی | TECHNICAL DATA

PERFORMANCES		Model	663/F4**	693/F4**	783/F6	793/F6	863/F6	873/F8	883/F8	893/F10
NOMINAL COOLING CAPACITY (1)	ECO IM(3)	kW	247	-	434	478	522	606	652	757
TOTAL NOMINAL ABSORBED POWER (1)		kW	60,90	-	112,20	128,80	148,40	155,00	184,40	198,30
EER (1)		kW/kW	3,58	-	3,48	3,39	3,25	3,54	3,25	3,46
NOMINAL WATER FLOW		m ³ /h	42,53	-	74,57	82,29	89,80	104,24	112,15	130,15
EVAPORATOR PRESSURE DROP		kPa	22	-	71	60	70	64	71	64
NOMINAL COOLING CAPACITY (6)	NE IM(3)	kW	297	-	515	568	600	720	771	913
TOTAL NOMINAL ABSORBED POWER (6)		kW	61,0	-	113,0	133,0	145,0	157,0	182,0	202,0
EER (6)		kW/kW	4,29	-	4,11	3,91	3,82	4,15	3,89	4,11
NOMINAL WATER FLOW		m ³ /h	36,50	-	63,30	69,80	73,80	88,40	94,70	112,20
EVAPORATOR PRESSURE DROP		kPa	17	-	52	61	48	67	51	48
HYDRAULIC SECTION										
WATER FLOW RANGE		m ³ /h	30+80	-	43+86	52+103	52+103	72+144	79+158	82+163
MAXIMUM PUMP ABSORBED POWER (OPTION WP OR DP)	P3 (2)	kW	8,3	-	10,2	10,2	16,2	16,2	16,2	16,2
MAXIMUM PUMP ABSORBED CURRENT (OPTION WP OR DP)		A	14,1	-	17,4	17,4	26,6	26,6	26,6	26,6
MAXIMUM PUMP ABSORBED POWER (OPTION PH OR DPH)	P5 (2)	kW	16,2	-	24,9	24,9	31,9	31,9	31,9	31,9
MAXIMUM PUMP ABSORBED CURRENT (OPTION PH OR DPH)		A	26,6	-	42,4	42,4	53,5	53,5	53,5	53,5
HYDRAULIC CONNECTIONS (VICTAULIC)		DN	100	-	100	125	125	150	150	150
FAN SECTION (AXIAL)										
FANS		nr.	4	-	6	6	6	8	8	10
CONDENSER COIL		nr.	4	-	6	6	6	8	8	10
MAXIMUM FANS ABSORBED POWER	EC	kW	8,16	-	12,24	12,24	12,24	16,32	16,32	20,40
MAXIMUM FANS ABSORBED CURRENT		A	13,84	-	20,76	20,76	20,76	27,68	27,68	34,60
TOTAL AIR FLOW		m ³ /h	79852	-	119778	119778	119778	159704	159704	199630
TOTAL ELECTRIC DATA										
MAXIMUM ABSORBED CURRENT (F.L.A) (4)		A	231,6	-	363,4	383,4	455,4	523,2	551,2	659,0
MAXIMUM PEAK CURRENT (L.R.A) (4)		A	666,8	-	1039,7	1146,7	1254,7	1380,6	1489,6	1634,5
MAXIMUM PEAK CURRENT WITH SOFT START (L.R.A) (4)		A	565,2	-	881,7	969,3	1066,1	1176,0	1266,8	1398,3
NOISE DATA										
SOUND PRESSURE FOR STANDARD CONFIGURATION (4) (5)		dB(A)	65,0	-	69,1	69,1	68,0	68,6	69,4	69,7
SOUND PRESSURE FOR LOW NOISE CONFIGURATION (4) (5)		dB(A)	61,9	-	65,3	65,3	64,5	65,3	65,8	66,4
SOUND PRESSURE FOR SUPER LOW NOISE CONFIGURATION (4) (5)		dB(A)	60,6	-	64,5	64,5	63,5	64,1	64,8	65,3
DIMENSIONS AND WEIGHT										
LENGTH		mm	2910	-	4600	4600	4600	5900	5900	7200
WIDTH		mm	2210	-	2210	2210	2210	2210	2210	2210
HEIGHT		mm	2500	-	2500	2500	2500	2500	2500	2500
WEIGHT EMPTY FOR STANDARD CONFIGURATION (4)		kg	3050	-	4000	4300	4500	5250	5400	6300
WEIGHT OPERATIVE FOR STANDARD CONFIGURATION (4)		kg	3150	-	4150	4470	4700	5500	5650	6580

Data referred to:

(1) Data referred to Inlet/Outlet water temperature = +12/7 °C, ambient temperature = +35°C

(2) Available pressure can be calculated from Hitema Online Selection Software

(3) SEPR: data comply with the European Regulation (EU) 2016/2281, referring to high temperature process chillers in the configuration with brazed plate or shell and tube evaporator and without pump. Any added option that modify cooling capacity or absorbed power of the chiller will not be considered in the SEPR value (4) Data referred to standard chiller configuration NP (chiller without pump) and considering EC fans

(5) Sound pressure level referred to measures according to normative ISO3744, pressure level at distance of 10 m, referred to free field on reflecting surface.

(6) Data referred to Inlet/Outlet water temperature = +22/15 °C, ambient temperature = +35°C

**Model 663 is the only one equipped with brazed plate evaporators instead of shell and tube in order to obtain a compact design

***Model 983/F24 and 993/F24 are designed with 3 independent refrigerant circuits and 3 compressors each one with 50-75-100 partition steps



اطلاعات فنی | TECHNICAL DATA

PERFORMANCES	Model	963/F12	973/F12	983/F14	993/F16	9103/F18	9113/F18	983/F24***	993/F24***
NOMINAL COOLING CAPACITY (1)	kW	898	1003	1160	1327	1438	-	1764	1980
TOTAL NOMINAL ABSORBED POWER (1)	kW	229,68	269,20	302,94	333,94	388,10	-	440,10	506,28
EER (1)	kW/kW	3,53	3,41	3,50	3,62	3,38	-	3,61	3,57
NOMINAL WATER FLOW	m ³ /h	154,48	172,48	199,58	228,26	247,25	-	303,43	340,62
EVAPORATOR PRESSURE DROP	kPa	68	69	73	81	90	-	74	90
NOMINAL COOLING CAPACITY (6)	kW	1070	1194	1389	1596	1738	-	2073	2244
TOTAL NOMINAL ABSORBED POWER (6)	kW	229,0	275,0	305,0	349,0	408,0	-	445,0	520,0
EER (6)	kW/kW	4,22	3,99	4,16	4,18	3,91	-	4,20	3,94
NOMINAL WATER FLOW	m ³ /h	131,40	146,70	170,70	196,10	213,50	-	254,70	275,80
EVAPORATOR PRESSURE DROP	kPa	71	64	54	60	97	-	71	60
HYDRAULIC SECTION									
WATER FLOW RANGE	m ³ /h	108+195	108+195	123+247	144+287	154+307	-	185+370	185+370
MAXIMUM PUMP ABSORBED POWER (OPTION WP OR DP)	kW	23,5	23,5	23,5	0,0	0,0	-	0,0	0,0
MAXIMUM PUMP ABSORBED CURRENT (OPTION WP OR DP)	A	39,0	39,0	39,0	0,0	0,0	-	0,0	0,0
MAXIMUM PUMP ABSORBED POWER (OPTION PH OR DPH)	kW	39,1	39,1	39,1	NA	NA	-	NA	NA
MAXIMUM PUMP ABSORBED CURRENT (OPTION PH OR DPH)	A	65,6	65,6	65,6	NA	NA	-	NA	NA
HYDRAULIC CONNECTIONS (VICTAULIC)	DN	150	150	200	200	200	-	250	250
FAN SECTION (AXIAL)									
FANS	nr.	12	12	14	16	18	-	24	24
CONDENSER COIL	nr.	12	12	14	16	18	-	12	12
MAXIMUM FANS ABSORBED POWER	kW	24,48	24,48	28,56	32,64	36,72	-	48,96	48,96
MAXIMUM FANS ABSORBED CURRENT	A	41,52	41,52	48,44	55,36	62,28	-	83,04	83,04
TOTAL AIR FLOW	m ³ /h	239556	239556	279482	319408	359334	-	435888	435888
TOTAL ELECTRIC DATA									
MAXIMUM ABSORBED CURRENT (F.L.A) (4)	A	786,8	886,8	954,6	962,4	1202,2	-	1443,6	1443,6
MAXIMUM PEAK CURRENT (L.R.A) (4)	A	2370,4	2637,4	3167,3	3171,2	3705,1	-	3636,8	3636,8
MAXIMUM PEAK CURRENT WITH SOFT START (L.R.A) (4)	A	1999,8	2231,6	2663,3	2667,2	3131,1	-	3132,8	3132,8
NOISE DATA									
SOUND PRESSURE FOR STANDARD CONFIGURATION (4) (5)	dB(A)	70,6	71,3	72,1	72,2	72,8	-	73,6	73,6
SOUND PRESSURE FOR LOW NOISE CONFIGURATION (4) (5)	dB(A)	67,2	67,7	68,5	68,7	69,3	-	69,4	69,4
SOUND PRESSURE FOR SUPER LOW NOISE CONFIGURATION (4) (5)	dB(A)	66,1	66,8	67,5	67,7	68,3	-	68,8	68,8
DIMENSIONS AND WEIGHT									
LENGTH	mm	8500	8500	9800	11100	12790	-	12880	12880
WIDTH	mm	2210	2210	2210	2210	2210	-	2210	2210
HEIGHT	mm	2500	2500	2500	2500	2500	-	2500	2500
WEIGHT EMPTY FOR STANDARD CONFIGURATION (4)	kg	7100	7250	8000	9200	9400	-	11300	11600
WEIGHT OPERATIVE FOR STANDARD CONFIGURATION (4)	kg	7400	7600	8350	9600	9800	-	11800	12100

Data referred to:

(1) Data referred to Inlet/Outlet water temperature = +12/7 °C, ambient temperature = +35°C

(2) Available pressure can be calculated from Hitema Online Selection Software

(3) SEPR: data comply with the European Regulation (EU) 2016/2281, referring to high temperature process chillers in the configuration with brazed plate or shell and tube evaporator and without pump. Any added option that modify cooling capacity or absorbed power of the chiller will not be considered in the SEPR value (4) Data referred to standard chiller configuration NP (chiller without pump) and considering EC fans

(5) Sound pressure level referred to measures according to normative ISO3744, pressure level at distance of 10 m, referred to free field on reflecting surface.

(6) Data referred to Inlet/Outlet water temperature = +22/15 °C, ambient temperature = +35°C

**Model 663 is the only one equipped with brazed plate evaporators instead of shell and tube in order to obtain a compact design

***Model 983/F24 and 993/F24 are designed with 3 independent refrigerant circuits and 3 compressors each one with 50-75-100 partition steps



اطلاعات فنی | TECHNICAL DATA

PERFORMANCES	Model	663/F4**	683/F6	773/F6	793/F8	863/F8	873/F10	883/F10	893/F12
NOMINAL COOLING CAPACITY (1)	kW	242	286	362	490	531	615	680	768
TOTAL NOMINAL ABSORBED POWER (1)	kW	65.20	67.20	96.96	122.26	139.96	150.96	181.44	198.60
EER (1)	kW/kW	3.28	3.59	3.30	3.52	3.39	3.58	3.35	3.42
NOMINAL WATER FLOW	m ³ /h	41.54	49.25	62.31	84.26	91.38	105.82	116.90	132.13
AIR TEMPERATURE FOR 100% FREE COOLING CAPACITY	°C	-1.30	0.70	-1.22	-1.35	-2.20	-1.00	-2.00	-1.30
MECHANICAL MODE PRESSURE DROPS (4) (6) (7)	kPa	28	58	79	72	57	67	52	75
FREE COOLING MODE PRESSURE DROPS (5)	kPa	103	102	149	132	126	136	133	131
HYDRAULIC SECTION									
WATER FLOW RANGE (7)	m ³ /h	30+80	30+80	44+88	54+108	64+129	75+149	83+166	79+159
MAXIMUM PUMP ABSORBED POWER (OPTION WP OR DP)	kW	10.2	10.2	16.2	16.2	24.9	24.9	24.9	24.9
MAXIMUM PUMP ABSORBED CURRENT (OPTION WP OR DP)	A	17.4	17.4	26.6	26.6	42.2	42.2	42.2	42.2
MAXIMUM PUMP ABSORBED POWER (OPTION PH OR DPH)	kW	19.9	19.9	19.9	31.9	39.1	39.1	39.1	NA
MAXIMUM PUMP ABSORBED CURRENT (OPTION PH OR DPH)	A	32.7	32.7	32.7	53.5	65.6	65.6	65.6	NA
HYDRAULIC CONNECTIONS (VICTAULIC)	DN	100	100	100	125	125	150	150	150
FAN SECTION (AXIAL)									
FANS	nr.	4	6	6	8	8	10	10	12
CONDENSER COIL	nr.	4	6	6	8	8	10	10	12
MAXIMUM FANS ABSORBED POWER	kW	8.44	12.66	12.66	16.88	16.88	21.10	21.70	26.04
MAXIMUM FANS ABSORBED CURRENT	A	14.08	21.12	21.12	28.16	28.16	35.20	35.80	42.96
TOTAL AIR FLOW	m ³ /h	70984	106476	106476	141968	141968	177460	177460	212952
TOTAL ELECTRIC DATA									
MAXIMUM ABSORBED CURRENT (F.L.A) (7)	A	147.6	195.4	271.4	355.2	341.2	403.0	431.0	474.8
MAXIMUM PEAK CURRENT (L.R.A) (7)	A	436.8	543.7	666.7	929.6	904.6	1074.5	1234.5	1343.4
MAXIMUM PEAK CURRENT WITH SOFT START (L.R.A) (7)	A	369.2	461.5	569.7	792.4	769.6	914.3	1045.9	1138.8
NOISE DATA									
SOUND PRESSURE FOR STANDARD CONFIGURATION (7) (8)	dB(A)	63.5	64.9	64.9	65.3	68.1	69.5	68.5	69.0
SOUND PRESSURE FOR LOW NOISE CONFIGURTION (7) (8)	dB(A)	61.0	62.5	62.5	63.4	65.0	66.2	65.6	66.2
SOUND PRESSURE FOR SUPER LOW NOISE CONFIGURTION (7) (8)	dB(A)	59.3	60.8	60.8	61.4	63.7	65.0	64.2	64.7
DIMENSIONS AND WEIGHT									
LENGTH	mm	2910	4600	4600	5900	5900	7200	7200	8500
WIDTH	mm	2210	2210	2210	2210	2210	2210	2210	2210
HEIGHT	mm	2500	2500	2500	2500	2500	2500	2500	2500
WEIGHT EMPTY FOR STANDARD CONFIGURATION (4)	kg	3050	3200	4000	4300	4500	5250	5400	6300
WEIGHT OPERATIVE FOR STANDARD CONFIGURATION (4)	kg	3150	3330	4150	4470	4700	5500	5650	6580

The manufacturer reserves the right to modify specifications without notice

Data referred to:

- 1) Data referred to Inlet/Outlet water temperature = +12/7 °C, ambient temperature = +35°C (2) Available pressure can be calculated from Hitema Online Selection Software
- (3) SEPR: data comply with the European Regulation (EU) 2016/2281, referring to high temperature process chillers in the configuration with brazed plate or shell and tube evaporator and without pump. Any added option that modify cooling capacity or absorbed power of the chiller will not be considered in the SEPR value
- (4) Pressure drops taken in account: evaporator, valves, piping
- (5) Pressure drops taken in account: evaporator, valves, piping, free-cooling coil
- (6) Data referred to standard chiller configuration as indicated in frigorific section, with different evaporator this data can change
- (7) Data referred to standard chiller configuration NP (chiller without pump) and considering EC fans
- (8) Sound pressure level referred to measures according to normative ISO3744, pressure level at distance of 10 m, referred to free field on reflecting surface.

**Model 663-693 is the only one equipped with brazed plate evaporators instead of shell and tube in order to obtain a compact design

***Model 963/F24 and 993/F24 are designed with 3 independent refrigerant circuits and 3 compressors each one with 50-75-100 partition steps



اطلاعات فنی | TECHNICAL DATA

PERFORMANCES	Model	963/F14	973/F14	983/F16	993/F16	9103/F18	9113/F18	973/F24***	983/F24***	
NOMINAL COOLING CAPACITY (1)	ECO.M2(3)	kW	912	1029	1185	1306	1410	1509	1546	1730
TOTAL NOMINAL ABSORBED POWER (1)		kW	236.00	268.00	320.00	368.00	412.96	454.00	381.96	480.66
EER (1)		kW/kW	3.42	3.45	3.34	3.24	3.12	3.06	3.56	3.25
NOMINAL WATER FLOW		m ³ /h	156.86	177.03	203.74	224.70	242.51	259.52	265.85	297.63
AIR TEMPERATURE FOR 100% FREE COOLING CAPACITY		°C	-1.50	-2.80	-2.80	-4.00	-3.50	-4.40	-6.00	-6.80
MECHANICAL MODE PRESSURE DROPS (4) (6) (7)		kPa	81	78	87	84	97	110	90	112
FREE COOLING MODE PRESSURE DROPS (5)		kPa	139	148	158	165	176	199	143	172
HYDRAULIC SECTION										
WATER FLOW RANGE (7)	m ³ /h	102+203	117+233	147+295	150+300	150+300	150+300	155+320	160+325	
MAXIMUM PUMP ABSORBED POWER (OPTION WP OR DP)	P3 (2)	kW	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
MAXIMUM PUMP ABSORBED CURRENT (OPTION WP OR DP)		A	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
MAXIMUM PUMP ABSORBED POWER (OPTION PH OR DPH)	P5 (2)	kW	NA	NA	NA	NA	NA	NA	NA	
MAXIMUM PUMP ABSORBED CURRENT (OPTION PH OR DPH)		A	NA	NA	NA	NA	NA	NA	NA	
HYDRAULIC CONNECTIONS (VICTAULIC)	DN	150	150	200	200	200	200	200	200	
FAN SECTION (AXIAL)										
FANS	nr.	14	14	16	16	18	18	24	24	
CONDENSER COIL	nr.	14	14	16	16	18	18	12	12	
MAXIMUM FANS ABSORBED POWER	EC	kW	30.38	30.38	34.72	34.72	39.06	39.06	51.60	51.60
MAXIMUM FANS ABSORBED CURRENT		A	50.12	50.12	57.28	57.28	64.44	64.44	85.44	85.44
TOTAL AIR FLOW	m ³ /h	248444	248444	283936	283936	319428	319428	412608	412608	
TOTAL ELECTRIC DATA										
MAXIMUM ABSORBED CURRENT (F.L.A) (7)	A	614.6	674.6	702.4	782.4	896.2	1024.2	1023.6	1053.6	
MAXIMUM PEAK CURRENT (L.R.A) (7)	A	1796.3	1914.3	2320.2	2558.2	3127.1	3582.1	2243.8	2655.8	
MAXIMUM PEAK CURRENT WITH SOFT START (L.R.A) (7)	A	1523.5	1625.9	1949.6	2152.4	2623.1	3008.1	1955.4	2285.2	
NOISE DATA										
SOUND PRESSURE FOR STANDARD CONFIGURATION (7) (8)	dB(A)	69.9	70.1	70.9	71.6	72.3	72.8	71.3	72.1	
SOUND PRESSURE FOR LOW NOISE CONFIGURTION (7) (8)	dB(A)	67.0	67.1	67.8	68.3	69.0	69.3	67.7	68.3	
SOUND PRESSURE FOR SUPER LOW NOISE CONFIGURTION (7) (8)	dB(A)	65.6	65.7	66.5	67.1	67.8	68.3	66.7	67.4	
DIMENSIONS AND WEIGHT										
LENGTH	mm	9800	9800	11100	11100	12790	12790	12880	12880	
WIDTH	mm	2210	2210	2210	2210	2210	2210	2210	2210	
HEIGHT	mm	2500	2500	2500	2500	2500	2500	2500	2500	
WEIGHT EMPTY FOR STANDARD CONFIGURATION (7)	kg	7100	7250	8000	9200	9400	10100	11300	11600	
WEIGHT OPERATIVE FOR STANDARD CONFIGURATION (7)	kg	7400	7600	8350	9600	9800	10500	11800	12100	

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Data referred to:

- 1) Data referred to Inlet/Outlet water temperature = +12/7 °C, ambient temperature = +35°C (2) Available pressure can be calculated from Hitema Online Selection Software
- (3) SEPR: data comply with the European Regulation (EU) 2016/2281, referring to high temperature process chillers in the configuration with brazed plate or shell and tube evaporator and without pump. Any added option that modify cooling capacity or absorbed power of the chiller will not be considered in the SEPR value
- (4) Pressure drops taken in account: evaporator, valves, piping
- (5) Pressure drops taken in account: evaporator, valves, piping, free-cooling coil
- (6) Data referred to standard chiller configuration as indicated in frigorific section, with different evaporator this data can change
- (7) Data referred to standard chiller configuration NP (chiller without pump) and considering EC fans
- (8) Sound pressure level referred to measures according to normative ISO3744, pressure level at distance of 10 m, referred to free field on reflecting surface.

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اطلاعات فنی | TECHNICAL DATA

PERFORMANCES		Model	663/F4**	683/F6	773/F6	793/F8	863/F8	873/F10	883/F10	893/F12
NOMINAL COOLING CAPACITY (1)	ECO M1(3),	kW	242	-	365	489	536	613	665	767
TOTAL NOMINAL ABSORBED POWER (1)		kW	64.54	-	96.42	127.76	145.18	157.12	184.78	200.92
EER (1)		kW/kW	3.31	-	3.34	3.38	3.31	3.44	3.22	3.38
NOMINAL WATER FLOW		m ³ /h	41.54	-	62.70	84.07	92.18	105.43	114.33	131.93
AIR TEMPERATURE FOR 100% FREE COOLING CAPACITY		°C	-1.26	-	-1.26	-1.35	-2.26	-1.39	-2.20	-1.80
MECHANICAL MODE PRESSURE DROPS (4) (6) (7)		kPa	28	-	80	72	58	67	51	74
FREE COOLING MODE PRESSURE DROPS (5)		kPa	92	-	140	133	127	134	127	129
NOMINAL COOLING CAPACITY (9)	NE M1(3)	kW	284	-	437	582	610	719	771	906
TOTAL NOMINAL ABSORBED POWER (9)		kW	64.8	-	99.1	129.6	141.8	157.7	182.0	203.8
EER (9)		kW/kW	3.88	-	3.91	3.97	3.84	4.02	3.78	3.94
NOMINAL WATER FLOW (9)		m ³ /h	34.90	-	53.70	71.50	74.90	88.30	94.70	111.30
AIR TEMPERATURE FOR 100% FREE COOLING CAPACITY		°C	5.00	-	4.83	4.80	4.23	5.00	4.15	4.39
MECHANICAL MODE PRESSURE DROPS (4) (6) (7)		kPa	21	-	77	71	54	64	50	54
FREE COOLING MODE PRESSURE DROPS (5)		kPa	91	-	146	139	127	135	130	119
HYDRAULIC SECTION										
WATER FLOW RANGE (7)		m ³ /h	30÷80	-	43÷86	52÷103	52÷103	72÷144	79÷158	82÷163
MAXIMUM PUMP ABSORBED POWER (OPTION WP OR DP)	P3 (2)	kW	10.2	-	16.2	16.2	24.9	24.9	24.9	24.9
MAXIMUM PUMP ABSORBED CURRENT (OPTION WP OR DP)		A	17.4	-	26.6	26.6	42.2	42.2	42.2	42.2
MAXIMUM PUMP ABSORBED POWER (OPTION PH OR DPH)	P5 (2)	kW	19.9	-	19.9	31.9	39.1	39.1	39.1	NA
MAXIMUM PUMP ABSORBED CURRENT (OPTION PH OR DPH)		A	32.7	-	32.7	53.5	65.6	65.6	65.6	NA
HYDRAULIC CONNECTIONS (VICTAULIC)		DN	100	-	100	125	125	150	150	150
FAN SECTION (AXIAL)										
FANS		nr.	4	-	6	8	8	10	10	12
CONDENSER COIL		nr.	4	-	6	8	8	10	10	12
MAXIMUM FANS ABSORBED POWER	EC	kW	8.44	-	12.66	16.88	16.88	21.10	21.70	26.04
MAXIMUM FANS ABSORBED CURRENT		A	14.08	-	21.12	28.16	28.16	35.20	35.80	42.96
TOTAL AIR FLOW		m ³ /h	70984	-	106476	141968	141968	177460	177460	212952
TOTAL ELECTRIC DATA										
MAXIMUM ABSORBED CURRENT (F.L.A) (7)		A	231.6	-	347.4	391.2	463.2	531.0	559.0	666.8
MAXIMUM PEAK CURRENT (L.R.A) (7)		A	666.8	-	925.7	1150.6	1258.6	1384.5	1493.5	1638.4
MAXIMUM PEAK CURRENT WITH SOFT START (L.R.A) (7)		A	565.2	-	788.5	973.2	1070.0	1179.9	1270.7	1402.2
NOISE DATA										
SOUND PRESSURE FOR STANDARD CONFIGURATION (7) (8)		dB(A)	65.0	-	64.8	69.3	68.3	68.8	69.6	69.9
SOUND PRESSURE FOR LOW NOISE CONFIGURATION (7) (8)		dB(A)	61.9	-	62.5	65.8	65.1	65.8	66.3	66.8
SOUND PRESSURE FOR SUPER LOW NOISE CONFIGURATION (7) (8)		dB(A)	60.6	-	60.7	64.8	63.8	64.4	65.1	65.5
DIMENSIONS AND WEIGHT										
LENGTH		mm	2910	-	4600	5900	5900	7200	7200	8500
WIDTH		mm	2210	-	2210	2210	2210	2210	2210	2210
HEIGHT		mm	2500	-	2500	2500	2500	2500	2500	2500
WEIGHT EMPTY FOR STANDARD CONFIGURATION (4)		kg	3050	-	4000	4300	4500	5250	5400	6300
WEIGHT OPERATIVE FOR STANDARD CONFIGURATION (4)		kg	3150	-	4150	4470	4700	5500	5650	6580

The manufacturer reserves the right to modify specifications without notice

Data referred to:

- (1) Data referred to Inlet/Outlet water temperature = +12/7 °C, ambient temperature = +35°C
- (2) Available pressure can be calculated from Hitema Online Selection Software
- (3) SEPR: data comply with the European Regulation (EU) 2016/2281, referring to high temperature process chillers in the configuration with brazed plate or shell and tube evaporator and without pump. Any added option that modify cooling capacity or absorbed power of the chiller will not be considered in the SEPR value (4) Pressure drops taken in account: evaporator, valves, piping
- (5) Pressure drops taken in account: evaporator, valves, piping, free-cooling coil
- (6) Data referred to standard chiller configuration as indicated in frigorific section, with different evaporator this data can change
- (7) Data referred to standard chiller configuration NP (chiller without pump) and considering EC fans
- (8) Sound pressure level referred to measures according to normative ISO3744, pressure level at distance of 10 m, referred to free field on reflecting surface.
- (9) Data referred to Inlet/Outlet water temperature = +22/15 °C, ambient temperature = +35°C

**Model 663 is the only one equipped with brazed plate evaporators instead of shell and tube in order to obtain a compact design

***Model 983/F24 and 993/F24 are designed with 3 independent refrigerant circuits and 3 compressors each one with 50-75-100 partition steps

اطلاعات فنی | TECHNICAL DATA

PERFORMANCES	Model	963/F14	973/F14	983/F16	993/F16	9103/F18	9113/F18	973/F24***	983/F24***	
NOMINAL COOLING CAPACITY (1)	ECO.M(3)	kW	906	1011	1165	1301	1410	-	1546	1708
TOTAL NOMINAL ABSORBED POWER (1)		kW	235.14	275.34	313.32	364.14	416.48	-	396.33	466.05
EER (1)		kW/kW	3.41	3.31	3.35	3.26	3.10	-	3.45	3.30
NOMINAL WATER FLOW		m ³ /h	155.87	173.87	200.37	223.71	242.51	-	265.85	293.76
AIR TEMPERATURE FOR 100% FREE COOLING CAPACITY		°C	-1.95	-3.10	-3.20	-4.52	-3.50	-	-4.90	-6.60
MECHANICAL MODE PRESSURE DROPS (4) (6) (7)		kPa	80	75	85	83	97	-	90	109
FREE COOLING MODE PRESSURE DROPS (5)		kPa	137	141	153	163	176	-	141	169
NOMINAL COOLING CAPACITY (9)	NE.M(3)	kW	1053	1175	1362	1518	1663	-	1781	1989
TOTAL NOMINAL ABSORBED POWER (9)		kW	233.0	280.0	314.0	372.0	428.0	-	401.0	471.0
EER (9)		kW/kW	4.00	3.79	3.91	3.73	3.56	-	3.94	3.81
NOMINAL WATER FLOW (9)		m ³ /h	129.40	144.40	167.30	186.50	204.30	-	218.80	244.40
AIR TEMPERATURE FOR 100% FREE COOLING CAPACITY		°C	4.39	3.05	2.87	1.26	2.30	-	0.90	0.00
MECHANICAL MODE PRESSURE DROPS (4) (6) (7)		kPa	71	53	77	76	90	-	63	77
FREE COOLING MODE PRESSURE DROPS (5)		kPa	143	129	156	170	183	-	118	141
HYDRAULIC SECTION										
WATER FLOW RANGE (7)	m ³ /h	108÷195	108÷195	123÷247	144÷287	154÷307	-	185÷370	185÷370	
MAXIMUM PUMP ABSORBED POWER (OPTION WP OR DP)	P3 (2)	P3 (2)	0.0	0.0	0.0	0.0	0.0	-	0.0	0.0
MAXIMUM PUMP ABSORBED CURRENT (OPTION WP OR DP)			0.0	0.0	0.0	0.0	0.0	-	0.0	0.0
MAXIMUM PUMP ABSORBED POWER (OPTION PH OR DPH)	P5 (2)	P5 (2)	NA	NA	NA	NA	NA	-	NA	NA
MAXIMUM PUMP ABSORBED CURRENT (OPTION PH OR DPH)			NA	NA	NA	NA	NA	-	NA	NA
HYDRAULIC CONNECTIONS (VICTAULIC)	DN	150	150	200	200	200	-	200	200	
FAN SECTION (AXIAL)										
FANS	nr.	14	14	16	16	18	-	24	24	
CONDENSER COIL	nr.	14	14	16	16	18	-	12	12	
MAXIMUM FANS ABSORBED POWER	EC	kW	30.38	30.38	34.72	34.72	39.06	-	51.60	51.60
MAXIMUM FANS ABSORBED CURRENT		A	50.12	50.12	57.28	57.28	64.44	-	85.44	85.44
TOTAL AIR FLOW		m ³ /h	248444	248444	283936	283936	319428	-	412608	412608
TOTAL ELECTRIC DATA										
MAXIMUM ABSORBED CURRENT (F.L.A) (7)	A	794.6	894.6	962.4	962.4	1202.2	-	1353.6	1443.6	
MAXIMUM PEAK CURRENT (L.R.A) (7)	A	2374.3	2641.3	3171.2	3171.2	3705.1	-	3080.8	3636.8	
MAXIMUM PEAK CURRENT WITH SOFT START (L.R.A) (7)	A	2003.7	2235.5	2667.2	2667.2	3131.1	-	2675.0	3132.8	
NOISE DATA										
SOUND PRESSURE FOR STANDARD CONFIGURATION (7) (8)	dB(A)	70.8	71.5	72.2	72.2	72.8	-	72.8	73.6	
SOUND PRESSURE FOR LOW NOISE CONFIGURATION (7) (8)	dB(A)	67.5	68.0	68.7	68.7	69.3	-	68.9	69.4	
SOUND PRESSURE FOR SUPER LOW NOISE CONFIGURATION (7) (8)	dB(A)	66.3	67.0	67.7	67.7	68.3	-	68.2	68.8	
DIMENSIONS AND WEIGHT										
LENGTH	mm	9800	9800	11100	11100	12790	-	12880	12880	
WIDTH	mm	2210	2210	2210	2210	2210	-	2210	2210	
HEIGHT	mm	2500	2500	2500	2500	2500	-	2500	2500	
WEIGHT EMPTY FOR STANDARD CONFIGURATION (7)	kg	7100	7250	8000	9200	9400	-	11300	11600	
WEIGHT OPERATIVE FOR STANDARD CONFIGURATION (7)	kg	7400	7600	8350	9600	9800	-	11800	12100	

The manufacturer reserves the right to modify specifications without notice

Data referred to:

- (1) Data referred to Inlet/Outlet water temperature = +12/7 °C, ambient temperature = +35°C
- (2) Available pressure can be calculated from Hiterma Online Selection Software
- (3) SEPR: data comply with the European Regulation (EU) 2016/2281, referring to high temperature process chillers in the configuration with brazed plate or shell and tube evaporator and without pump. Any added option that modify cooling capacity or absorbed power of the chiller will not be considered in the SEPR value (4) Pressure drops taken in account: evaporator, valves, piping
- (5) Pressure drops taken in account: evaporator, valves, piping, free-cooling coil
- (6) Data referred to standard chiller configuration as indicated in frigorific section, with different evaporator this data can change
- (7) Data referred to standard chiller configuration NP (chiller without pump) and considering EC fans
- (8) Sound pressure level referred to measures according to normative ISO3744, pressure level at distance of 10 m, referred to free field on reflecting surface.
- (9) Data referred to Inlet/Outlet water temperature = +22/15 °C, ambient temperature = +35°C

**Model 663 is the only one equipped with brazed plate evaporators instead of shell and tube in order to obtain a compact design

***Model 963/F24 and 993/F24 are designed with 3 independent refrigerant circuits and 3 compressors each one with 50-75-100 partition steps



اطلاعات فنی | TECHNICAL DATA

NOVA	MODEL	NOVA.663F4		NOVA.783F6		NOVA.793F6	
		ECO.M1	HE.M1	ECO.M1	HE.M1	ECO.M1	HE.M1
Type		screw	screw	screw	screw	screw	screw
System		air cooled	air cooled	air cooled	air cooled	air cooled	air cooled
Cooling capacity	kW	238	245	427	441	465	482
Compressor E.E.R.	kW/kW	3.73	4.04	3.56	3.9	3.32	3.67
E.E.R.	kW/kW	3.39	3.58	3.3	3.54	3.11	3.37
Inlet water fluid temperature	°C	12	12	12	12	12	12
Outlet water fluid temperature	°C	7	7	7	7	7	7
Fluid type	Type	water	water	water	water	water	water
Minimum ambient temperature	°C	0	0	0	0	0	0
Maximum ambient temperature at 100% load	°C	50	52	48	50	46	48
Design ambient temperature	°C	35	35	35	35	35	35
Elevation a.s.l.	m	0	0	0	0	0	0
Type of refrigerant gas	R	134a	134a	134a	134a	134a	134a
Number of refrigerating circuits	N°	2	2	2	2	2	2
Electrical feed according EN 60204-1	V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
Electrical cabinet	IP	54	54	54	54	54	54
COMPRESSOR DATA							
Number of compressors	N°	2	2	2	2	2	2
Total compressors nominal absorbed power	kW	63.87	60.68	119.84	112.95	139.87	131.37
Total compressors running current RLA	A	110.09	105.7	194.75	184.47	227.58	214.94
Starting Method	Type	Part-Winding	Part-Winding	Part-Winding	Part-Winding	Part-Winding	Part-Winding
Max peak start current per compressor LRA	A	269/508	269/508	479/790	479/790	516/887	516/887
Max absorbed working current per compressor FLA	A	108.0	108.0	170.0	170.0	180.0	180.0
Partition steps per compressor	%	Continuous	Continuous	Continuous	Continuous	Continuous	Continuous
ECONOMIZER DATA							
Economizer	Type	Plate	Plate	Plate	Plate	Plate	Plate
EVAPORATOR DATA							
Type of evaporator	Type	PLATE	PLATE	SHELL&TUBE	ST	ST	ST
Approval		PED	PED	PED	PED	PED	PED
Nominal flow rate	m ³ /h	40.81	42.01	73.22	75.62	79.74	82.65
Minimum flow rate	m ³ /h	30	30	42	44	51	48
Maximum flow rate	m ³ /h	80	80	85	88	102	96
Pressure drops	kPa	20.81	21.91	68.67	72.47	56.63	60.64
Hydraulic connections	DN	100	100	100	100	125	125
AIR AXIAL FANS AND CONDENSER DATA							
Number of condenser coils	N°	4	4	4	4	4	4
Number of fans	N°	4	4	6	6	6	6
Total absorbed power	kW	6.40	7.84	9.60	11.76	9.60	11.76
Total absorbed current	A	13.44	13.20	20.16	19.80	20.16	19.80
Total air flow	m ³ /h	71651	81515	107476	122272	107476	122272
TOTAL ELECTRIC DATA (for standard configuration)							
Nominal absorbed power	kW	70.27	68.52	129.44	124.71	149.47	143.13
Maximum absorbed power	kW	138	140	216	219	236	239
Maximum absorbed current (FLA)	A	232	232	363	363	383	383
Maximum peak current (LRA)	A	667	667	1040	1040	1147	1147
Maximum peak current with soft-start (LRA) (SF option)	A	565	565	882	882	969	969
NOISE DATA AT 10m ACCORDING ISO3744*							
Sound pressure level	dB(A)	64.5	64.9	68.7	68.9	68.7	69.0
Sound pressure level (low noise version) (LNX option)	dB(A)	60.8	61.8	64.2	64.7	64.2	65.0
Sound pressure level (extra low noise version) (ELN option)	dB(A)	59.9	60.5	63.8	64.1	63.8	64.3
DIMENSIONS**							
Structure in galvanized steel	RAL	7035	7035	7035	7035	7035	7035
Length	mm	3100	3100	4050	4050	4050	4050
Width	mm	2210	2210	2210	2210	2210	2210
Height	mm	2500	2500	2500	2500	2500	2500
WEIGHT							
Empty	kg	3150	3150	4150	4150	4470	4470
FREE SPACE							
Electrical panel side	mm	1500	1500	1500	1500	1500	1500
Opposite side of electrical panel	mm	1500	1500	1500	1500	1500	1500
Condensing coil sides	mm	2500	2500	2500	2500	2500	2500

NOTE

All data subject to change
M1 - HIGH AMBIENT MOTOR VERSION
HE - HIGH EFFICIENCY VERSION
With glycol percentage > 30% and leaving water temperature < 0°C, pump need to be checked by technical department
With ambient temperature > 40°C, TR45 option required with ambient temperature > 45°C, TR50 option required
With ambient temperature between 0°C and -15°C, Low temperature (LT) option required



اطلاعات فنی | TECHNICAL DATA

NOVA	MODEL	NOVA.863F6		NOVA.873F8		NOVA.883F8		NOVA.893F10	
		ECO.M1	HE.M1	ECO.M1	HE.M1	ECO.M1	HE.M1	ECO.M1	HE.M1
Type		screw	screw	screw	screw	screw	screw	screw	screw
System		air cooled	air cooled	air cooled	air cooled	air cooled	air cooled	air cooled	air cooled
Cooling capacity	kW	514	529	596	616	643	667	754	777
Compressor E.E.R.	kW/kW	3.22	3.5	3.49	3.87	3.18	3.56	3.51	3.87
E.E.R.	kW/kW	3.04	3.25	3.25	3.52	2.99	3.28	3.26	3.53
Inlet water fluid temperature	°C	12	12	12	12	12	12	12	12
Outlet water fluid temperature	°C	7	7	7	7	7	7	7	7
Fluid type	Type	water	water	water	water	water	water	water	water
Minimum ambient temperature	°C	0	0	0	0	0	0	0	0
Maximum ambient temperature at 100% load	°C	44	46	46	50	44	48	46	50
Design ambient temperature	°C	35	35	35	35	35	35	35	35
Elevation a.s.l.	m	0	0	0	0	0	0	0	0
Type of refrigerant gas	R	134a	134a	134a	134a	134a	134a	134a	134a
Number of refrigerating circuits	N°	2	2	2	2	2	2	2	2
Electrical feed according EN 60204-1	V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
Electrical cabinet	IP	54	54	54	54	54	54	54	54
COMPRESSOR DATA									
Number of compressors	N°	2	2	2	2	2	2	2	2
Total compressors nominal absorbed power	kW	159.45	151.17	170.73	159.17	202.07	187.55	215.12	200.77
Total compressors running current RLA	A	265.09	252.74	283.78	266.67	332.28	309.21	367.49	346.03
Starting Method	Type	Part-Winding	Part-Winding	Part-Winding	Part-Winding	Part-Winding	Part-Winding	Part-Winding	Part-Winding
Max peak start current per compressor LRA	A	612/943	612/943	665/1023	665/1023	729/1114	729/1114	757/1181	757/1181
Max absorbed working current per compressor FLA	A	216	216	246	246	260	260	310	310
Partition steps per compressor	%	Continuous	Continuous	Continuous	Continuous	Continuous	Continuous	Continuous	Continuous
ECONOMIZER DATA									
Economizer	Type	Plate	Plate	Plate	Plate	Plate	Plate	Plate	Plate
EVAPORATOR DATA									
Type of evaporator	Type	ST	ST	ST	ST	ST	ST	ST	ST
Approval		PED	PED	PED	PED	PED	PED	PED	PED
Nominal flow rate	m ³ /h	88.14	90.71	102.2	105.63	110.26	103.98	129.3	133.24
Minimum flow rate	m ³ /h	51	48	72	75	59	56	82	78
Maximum flow rate	m ³ /h	102	96	145	150	117	112	165	155
Pressure drops	kPa	67.45	71.55	61.64	65.54	68.58	61.03	63.7	67.64
Hydraulic connections	DN	125	125	150	150	150	150	150	150
AIR AXIAL FANS AND CONDENSER DATA									
Number of condenser coils	N°	4	4	4	4	4	4	4	4
Number of fans	N°	6	6	8	8	8	8	10	10
Total absorbed power	kW	9.78	11.76	12.80	15.68	12.8	15.68	16	19.6
Total absorbed current	A	20.28	19.80	26.88	26.40	26.88	26.4	33.6	33
Total air flow	m ³ /h	103603	122272	143302	163030	143302	163030	179127	203787
TOTAL ELECTRIC DATA (for standard configuration)									
Nominal absorbed power	kW	169.23	162.93	183.53	174.85	214.87	203.23	231.12	220.37
Maximum absorbed power	kW	276	279	316	320	336	340	391	398
Maximum absorbed current (FLA)	A	455	455	523	523	551	551	659	659
Maximum peak current (LRA)	A	1255	1255	1381	1381	1490	1490	1635	1635
Maximum peak current with soft-start (LRA) (SF option)	A	1066	1066	1176	1176	1267	1267	1398	1398
NOISE DATA AT 10m ACCORDING ISO3744*									
Sound pressure level	dBA	67.5	67.7	67.9	68.10	68.8	69	69	69.1
Sound pressure level (low noise version) (LNX option)	dBA	63.3	63.8	63.5	64.10	64.3	64.8	64.5	64.9
Sound pressure level (extra low noise version) (ELN option)	dBA	62.8	63.0	63.0	63.40	63.9	64.2	64.1	64.4
DIMENSIONS**									
Structure in galvanized steel	RAL	7035	7035	7035	7035	7035	7035	7035	7035
Length	mm	4050	4050	5000	5000	5000	5000	5950	5950
Width	mm	2210	2210	2210	2210	2210	2210	2210	2210
Height	mm	2500	2500	2500	2500	2500	2500	2500	2500
WEIGHT									
Empty	kg	4700	4700	5250	5250	5400	5400	6300	6300
FREE SPACE									
Electrical panel side	mm	1500	1500	1500	1500	1500	1500	1500	1500
Opposite side of electrical panel	mm	1500	1500	1500	1500	1500	1500	1500	1500
Condensing coil sides	mm	2500	2500	2500	2500	2500	2500	2500	2500

NOTE

All data subject to change
M1 - HIGH AMBIENT MOTOR VERSION
HE - HIGH EFFICIENCY VERSION
With glycol percentage > 30% and leaving water temperature < 0°C, pump need to be checked by technical department
With ambient temperature > 40°C, TR45 option required with ambient temperature > 45°C, TR50 option required
With ambient temperature between 0°C and -15°C, Low temperature (LT) option required



اطلاعات فنی | TECHNICAL DATA

NOVA	MODEL	NOVA.963F12		NOVA.973F12		NOVA.983F14	
		ECO.M1	HE.M1	ECO.M1	HE.M1	ECO.M1	HE.M1
Type		screw	screw	screw	screw	screw	screw
System		air cooled	air cooled	air cooled	air cooled	air cooled	air cooled
Cooling capacity	kW	876	905	942	977	1090	1132
Compressor E.E.R.	kW/kW	3.61	3.94	3.4	3.73	3.52	3.86
E.E.R.	kW/kW	3.34	3.56	3.17	3.42	3.28	3.52
Inlet water fluid temperature	°C	12	12	12	12	12	12
Outlet water fluid temperature	°C	7	7	7	7	7	7
Fluid type	Type	water	water	water	water	water	water
Minimum ambient temperature	°C		0				
Maximum ambient temperature at 100% load	°C	48	50	48	48	46	48
Design ambient temperature	°C	35	35	35	35	35	35
Elevation a.s.l.	m	0	0	0	0	0	0
Type of refrigerant gas	R	134a	134a	134a	134a	134a	134a
Number of refrigerating circuits	N°	2	2	2	2	2	2
Electrical feed according EN 60204-1	V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
Electrical cabinet	IP	54	54	54	54	54	54
COMPRESSOR DATA							
Number of compressors	N°	2	2	2	2	2	2
Total compressors nominal absorbed power	kW	242.49	229.93	276.97	261.58	309.45	292.95
Total compressors running current RLA	A	400.04	381.14	453.79	430.22	507.12	482.27
Starting Method	Type	Star-Delta	Star-Delta	Star-Delta	Star-Delta	Star-Delta	Star-Delta
Max peak start current per compressor LRA	A	586/1853	586/1853	650/2029	650/2029	805/2520	805/2520
Max absorbed working current per compressor FLA	A	370	370	420	420	450	450
Partition steps per compressor	%	Continuous	Continuous	Continuous	Continuous	Continuous	Continuous
ECONOMIZER DATA							
Economizer	Type	Plate	Plate	Plate	Plate	Plate	Plate
EVAPORATOR DATA							
Type of evaporator	Type	ST	ST	ST	ST	ST	ST
Approval		PED	PED	PED	PED	PED	PED
Nominal flow rate	m ³ /h	150.22	155.19	161.54	167.54	186.91	194.12
Minimum flow rate	m ³ /h	106	110	103	97	119	124
Maximum flow rate	m ³ /h	213	220	206	194	238	247
Pressure drops	kPa	65.58	68.64	61.57	65.64	64.66	68.66
Hydraulic connections	DN	150	150	150	150	200	200
AIR AXIAL FANS AND CONDENSER DATA							
Number of condenser coils	N°	4	4	4	4	4	4
Number of fans	N°	12	12	12	12	14	14
Total absorbed power	kW	19.8	24.48	19.8	24.48	23.1	28.56
Total absorbed current	A	40.92	40.8	40.92	40.8	47.74	47.6
Total air flow	m ³ /h	199461	226261	199461	226261	232704	263971
TOTAL ELECTRIC DATA (for standard configuration)							
Nominal absorbed power	kW	262.29	254.41	296.77	286.06	332.55	321.51
Maximum absorbed power	kW	515	523	533	541	587	596
Maximum absorbed current (FLA)	A	787	787	887	887	955	955
Maximum peak current (LRA)	A	2370	2370	2637	2637	3167	3167
Maximum peak current with soft-start (LRA) (SF option)	A	2000	2000	2232	2232	2663	2663
NOISE DATA AT 10m ACCORDING ISO3744*							
Sound pressure level	dBA	69.9	70.1	70.7	70.9	71.5	71.6
Sound pressure level (low noise version) (LNX option)	dBA	65.4	66	66.2	66.6	66.9	67.3
Sound pressure level (extra low noise version) (ELN option)	dBA	65	65.3	65.9	66.1	66.6	66.8
DIMENSIONS**							
Structure in galvanized steel	RAL	7035	7035	7035	7035	7035	7035
Length	mm	6900	6900	6900	6900	7850	7850
Width	mm	2210	2210	2210	2210	2210	2210
Height	mm	2500	2500	2500	2500	2500	2500
WEIGHT							
Empty	kg	7100	7100	7250	7250	8000	8000
FREE SPACE							
Electrical panel side	mm	1500	1500	1500	1500	1500	1500
Opposite side of electrical panel	mm	1500	1500	1500	1500	1500	1500
Condensing coil sides	mm	2500	2500	2500	2500	2500	2500

NOTE

All data subject to change
M1 - HIGH AMBIENT MOTOR VERSION
HE - HIGH EFFICIENCY VERSION
With glycol percentage > 30% and leaving water temperature < 0°C, pump need to be checked by technical department
With ambient temperature > 40°C, TR45 option required with ambient temperature > 45°C, TR50 option required
With ambient temperature between 0°C and -15°C, Low temperature (LT) option required



اطلاعات فنی | TECHNICAL DATA

NOVA	MODEL	NOVA.983F24		NOVA.993F18		NOVA.993F24		NOVA.9103F18	
		ECO.M1	HE.M1	ECO.M1	HE.M1	ECO.M1	HE.M1	ECO.M1	HE.M1
Type		screw	screw	screw	screw	screw	screw	screw	screw
System		air cooled	air cooled	air cooled	air cooled	air cooled	air cooled	air cooled	air cooled
Cooling capacity	kW	1644	1704	1286	1290	1815	1865	1359	1407
Compressor E.E.R.	kW/kW	3.59	3.94	3.68	3.96	3.50	3.74	3.36	3.64
E.E.R.	kW/kW	3.18	3.38	3.39	3.56	3.14	3.27	3.13	3.32
Inlet water fluid temperature	°C	12	12	12	12	12	12	12	12
Outlet water fluid temperature	°C	7	7	7	7	7	7	7	7
Fluid type	Type	water	water	water	water	water	water	water	water
Minimum ambient temperature	°C	0	0	0	0	0	0	0	0
Maximum ambient temperature at 100% load	°C	46	50	46	48	46	48	46	48
Design ambient temperature	°C	35	35	35	35	35	35	35	35
Elevation a.s.l.	m	0	0	0	0	0	0	0	0
Type of refrigerant gas	R	134a	134a	134a	134a	134a	134a	134a	134a
Number of refrigerating circuits	N°	3	3	2	2	3	3	2	2
Electrical feed according EN 60204-1	V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
Electrical cabinet	IP	54	54	54	54	54	54	54	54
COMPRESSOR DATA									
Number of compressors	N°	3	3	2	2	3	3	2	2
Total compressors nominal absorbed power	kW	304.89	288.52	349.19	325.91	345.38	332.13	404.15	386.49
Total compressors running current RLA	A	500.24	475.63	567.46	532.05	561.66	541.5	659.11	631.96
Starting Method	Type	Star-Delta	Star-Delta	Star-Delta	Star-Delta	Star-Delta	Star-Delta	Star-Delta	Star-Delta
Max peak start current per compressor LRA	A	805/2520	805/2520	805/2520	805/2520	805/2520	805/2520	917/2870	917/2870
Max absorbed working current per compressor FLA	A	450	450	450	450	450	450	566	566
Partition steps per compressor	%	Continuous	Continuous	Continuous	Continuous	Continuous	Continuous	Continuous	Continuous
ECONOMIZER DATA									
Economizer	Type	Plate	Plate	Plate	Plate	Plate	Plate	Plate	Plate
EVAPORATOR DATA									
Type of evaporator	Type	ST	ST	ST	ST	ST	ST	ST	ST
Approval		PED	PED	PED	PED	PED	PED	PED	PED
Nominal flow rate	m ³ /h	281.92	292.2	220.53	221.21	311.24	319.81	233.04	241.27
Minimum flow rate	m ³ /h	200	186	141	142	198	185	149	154
Maximum flow rate	m ³ /h	399	372	281	284	397	371	297	307
Pressure drops	kPa	63.65	68.53	76.53	76.52	76.58	79.51	80.48	85.56
Hydraulic connections	DN	250	250	200	200	250	250	200	200
AIR AXIAL FANS AND CONDENSER DATA									
Number of condenser coils	N°	12	12	4	4	12	12	4	4
Number of fans	N°	24	24	18	18	24	24	18	18
Total absorbed power	kW	38.88	47.76	29.7	36.72	39.6	47.76	30.24	36.72
Total absorbed current	A	80.88	80.16	61.38	61.2	81.84	80.16	62.1	61.2
Total air flow	m ³ /h	420610	475792	299191	339391	402020	475792	285249	339391
TOTAL ELECTRIC DATA (for standard configuration)									
Nominal absorbed power	kW	343.77	336.28	378.89	362.63	384.98	379.89	434.39	423.21
Maximum absorbed power	kW	887	901	595	606	887	901	699	710
Maximum absorbed current (FLA)	A	1444	1444	970	970	1444	1444	1202	1202
Maximum peak current (LRA)	A	3637	3637	3175	3175	3637	3637	3705	3705
Maximum peak current with soft-start (LRA) (SF option)	A	3133	3133	2671	2671	3133	3133	3131	3131
NOISE DATA AT 10m ACCORDING ISO3744*									
Sound pressure level	dBA	73.4	73.6	71.5	71.6	73.4	73.6	72.1	72.2
Sound pressure level (low noise version) (LNX option)	dBA	69	69.5	66.9	67.3	69.1	69.5	67.5	67.8
Sound pressure level (extra low noise version) (ELN option)	dBA	68.5	68.9	66.6	66.8	68.6	68.9	67.2	67.4
DIMENSIONS**									
Structure in galvanized steel	RAL	7035	7035	7035	7035	7035	7035	7035	7035
Length	mm	12880	12880	9750	9750	12880	12880	9750	9750
Width	mm	2210	2210	2210	2210	2210	2210	2210	2210
Height	mm	2500	2500	2500	2500	2500	2500	2500	2500
WEIGHT									
Empty	kg	11300	11300	9200	9200	11600	11600	9400	9400
FREE SPACE									
Electrical panel side	mm	1500	1500	1500	1500	1500	1500	1500	1500
Opposite side of electrical panel	mm	1500	1500	1500	1500	1500	1500	1500	1500
Condensing coil sides	mm	2500	2500	2500	2500	2500	2500	2500	2500

NOTE

All data subject to change
M1 - HIGH AMBIENT MOTOR VERSION
HE - HIGH EFFICIENCY VERSION
With glycol percentage > 30% and leaving water temperature < 0°C, pump need to be checked by technical department
With ambient temperature > 40°C, TR45 option required with ambient temperature > 45°C, TR50 option required
With ambient temperature between 0°C and -15°C, Low temperature (LT) option required



اطلاعات فنی | TECHNICAL DATA

NOVA F (Free-Cooling)	MODEL	NOVA F.663F4		NOVA F.773F6		NOVA F.783F8		NOVA F.793F8	
		ECO.M1	HE.M1	ECO.M1	HE.M1	ECO.M1	HE.M1	ECO.M1	HE.M1
Type		screw	screw	screw	screw	screw	screw	screw	screw
System		air cooled	air cooled	air cooled	air cooled	air cooled	air cooled	air cooled	air cooled
Cooling capacity	kW	231	241	353	368	434	448	476	495
Compressor E.E.R.	kW/kW	3.33	3.85	3.39	3.9	3.68	4.16	3.48	3.99
E.E.R.	kW/kW	3.02	3.39	3.08	3.44	3.29	3.59	3.15	3.51
Inlet water fluid temperature	°C	12	12	12	12	12	12	12	12
Outlet water fluid temperature	°C	7	7	7	7	7	7	7	7
Design ambient temperature	°C	35	35	35	35	35	35	35	35
Elevation a.s.l.	m	0	0	0	0	0	0	0	0
Type of refrigerant gas	R	134a	134a	134a	134a	134a	134a	134a	134a
Number of refrigerating circuits	N°	2	2	2	2	2	2	2	2
Electrical feed according EN 60204-1	V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
Electrical cabinet	IP	54	54	54	54	54	54	54	54
COMPRESSOR DATA									
Number of compressors	N°	2	2	2	2	2	2	2	2
Total compressors nominal absorbed power	kW	69.46	62.64	104.08	94.28	118.08	107.74	136.94	124.1
Total compressors running current RLA	A	123.38	114.34	173.92	159.92	196.58	181.84	228.54	210.22
Starting method	Type	Part-Winding	Part-Winding	Part-Winding	Part-Winding	Part-Winding	Part-Winding	Part-Winding	Part-Winding
Max peak start current per compressor LRA	A	269/508	269/508	423/686	423/686	479/790	479/790	516/887	516/887
Max absorbed working current per compressor FLA	A	108	108	162	162	170	170	180	180
Partition steps per compressor	%	continuous	continuous	continuous	continuous	continuous	continuous	continuous	continuous
ECONOMIZER DATA									
Economizer	Type	plate	plate	plate	plate	plate	plate	plate	plate
FREE - COOLING INTEGRATED									
Cooling capacity	kW	231	241	353	368	434	448	476	495
Ambient temperature for 100% free cooling	°C	-1.9	-4	-1.5	-3.4	-0.7	-2.5	-1.6	-3.6
Inlet water fluid temperature	°C	12	12	12	12	12	12	12	12
Outlet water fluid temperature	°C	7	7	7	7	7	7	7	7
Free cooling pressure drop free cooling (coil+evaporator+valves+pipings)	kPa	80.63	84.3	152.06	160.11	132.07	127.88	140.35	136.8
EVAPORATOR DATA									
Type of evaporator	Type	Plate	Plate	ST	ST	ST	ST	ST	ST
Approval		PED	PED	PED	PED	PED	PED	PED	PED
Nominal flow rate	m3/h	39.61	41.33	60.53	63.11	74.42	76.82	81.63	84.88
Minimum flow rate	m3/h	30	30	42	44	47	45	57	54
Maximum flow rate	m3/h	60	60	85	88	95	90	114	108
Pressure drops	kPa	25.76	27.9	74.59	80.5	68.67	73.47	68.54	73.62
Hydraulic connections	DN	100	100	100	100	100	100	125	125
PROCESS PUMP DATA									
Pump P3 (optional)									
Maximum pump absorbed power	kW	10.2	10.2	16.2	16.2	16.2	16.2	16.2	16.2
Maximum pump absorbed current	A	17.4	17.4	26.6	26.6	26.6	26.6	26.6	26.6
Available pressure with single pump (WP option)	kPa	280.83	275.47	251.63	242.41	262.30	264.41	247.41	247.89
Available pressure with double pump (DP option)	kPa	NA	NA	NA	NA	NA	NA	NA	NA
Pump P5 (optional)									
Maximum pump absorbed power	kW	19.94	19.94	19.94	19.94	31.9	31.9	31.9	31.9
Maximum pump absorbed current	A	32.7	32.7	32.7	32.7	53.5	53.5	53.5	53.5
Available pressure with single pump (PH option)	kPa	521.67	516.97	431.96	419.46	495.51	496.8	478.09	477.12
Available pressure with double pump (DPH option)	kPa	NA	NA	NA	NA	NA	NA	NA	NA
AIR AXIAL FANS AND CONDENSER DATA									
Number of condenser coils	N°	4	4	4	4	4	4	4	4
Number of fans	N°	4	4	6	6	8	8	8	8
Total absorbed power	kW	7	8.44	10.5	12.66	14.00	16.88	14	16.88
Total absorbed current	A	14.36	14.08	21.54	21.12	28.72	28.16	28.72	28.16
Total air flow	m3/h	63389	76528	95083	114793	126778	153057	126778	153057
TOTAL ELECTRIC DATA (for standard configuration)									
Nominal absorbed power	kW	76.46	71.08	114.58	106.94	132.08	124.62	150.94	140.98
Maximum absorbed power	kW	138	140	204	207	220	224	240	244
Maximum absorbed current (FLA)	A	232	232	347	347	371	371	391	391
Maximum peak current (LRA)	A	667	667	926	926	1044	1044	1151	1151
Maximum peak current with soft-start (LRA) (SF option)	A	565	565	789	789	886	886	973	973
NOISE DATA AT 10m ACCORDING ISO3744*									
Sound pressure level	dBA	64.8	65.2	64	64.5	68.8	69	68.8	69
Sound pressure level (low noise version) (LNX option)	dBA	61.5	62.4	61	61.9	64.6	65	64.6	65
Sound pressure level (extra low noise version) (ELN option)	dBA	60.3	60.9	59.6	60.3	64.0	64.3	64	64.3
DIMENSIONS**									
Length	mm	3100	3100	4050	4050	5000	5000	5000	5000
Width	mm	2210	2210	2210	2210	2210	2210	2210	2210
Height	mm	2500	2500	2500	2500	2500	2500	2500	2500
WEIGHT									
Empty	kg	2900	2900	4050	4050	4650	4650	4800	4800
FREE SPACE									
Electrical panel side	mm	1500	1500	1500	1500	1500	1500	1500	1500
Opposite side of electrical panel	mm	2500	2500	2500	2500	2500	2500	2500	2500
Condensing coil sides	mm	2500	2500	2500	2500	2500	2500	2500	2500

NOTE

All data subject to change
M2 - STANDARD MOTOR VERSION
M1 - HIGH AMBIENT MOTOR VERSION
HE - HIGH EFFICIENCY VERSION
NE - WITHOUT ECONOMIZER VERSION
With glycol percentage > 30% and leaving water temperature < 0°C, pump need to be checked by technical department
With ambient temperature > 40°C, TR45 option required

NOTE

With ambient temperature > 45°C, TR50 option required
With leaving water temperature 13°C, NOVA F NE.M1 version need to be chose
With ambient temperature between 0°C and -15°C, Low temperature (LT) option required
*From NOVA F.963 jackets instead of box for compressors
NOVA F comply with the European Regulation (EU) 2016/2281, referring to high temperature process chillers, according to minimum SEPR value.



اطلاعات فنی | TECHNICAL DATA

NOVA F (Free-Cooling)	MODEL	NOVA F.863F8		NOVA F.873F10		NOVA F.883F12	
		ECO.M1	HE.M1	ECO.M1	HE.M1	ECO.M1	HE.M1
Type		screw	screw	screw	screw	screw	screw
System		air cooled	air cooled	air cooled	air cooled	air cooled	air cooled
Cooling capacity	kW	521	542	598	620	671	689
Compressor E.E.R.	kW/kW	3.31	3.86	3.52	4.07	3.73	4.15
E.E.R.	kW/kW	3.04	3.44	3.19	3.57	3.34	3.59
Inlet water fluid temperature	°C	12	12	12	12	12	12
Outlet water fluid temperature	°C	7	7	7	7	7	7
Design ambient temperature	°C	35	35	35	35	35	35
Elevation a.s.l.	m	0	0	0	0	0	0
Type of refrigerant gas	R	134a	134a	134a	134a	134a	134a
Number of refrigerating circuits	N°	2	2	2	2	2	2
Electrical feed according EN 60204-1	V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
Electrical cabinet	IP	54	54	54	54	54	54
COMPRESSOR DATA							
Number of compressors	N°	2	2	2	2	2	2
Total compressors nominal absorbed power	kW	157.2	140.5	169.76	152.42	179.68	166.08
Total compressors running current RLA	A	269.04	244.96	290.4	265.48	301.48	281.14
Starting method	Type	Part-Winding	Part-Winding	Part-Winding	Part-Winding	Part-Winding	Part-Winding
Max peak start current per compressor LRA	A	612/943	612/943	665/1023	665/1023	729/1114	729/1114
Max absorbed working current per compressor FLA	A	216	216	246	246	260	260
Partition steps per compressor	%	continuous	continuous	continuous	continuous	continuous	continuous
ECONOMIZER DATA							
Economizer	Type	plate	plate	plate	plate	plate	plate
FREE - COOLING INTEGRATED							
Cooling capacity	kW	521	542	598	620	671	689
Ambient temperature for 100% free cooling	°C	-2.5	-4.7	-1.9	-3.3	-1.5	-3.8
Inlet water fluid temperature	°C	12	12	12	12	12	12
Outlet water fluid temperature	°C	7	7	7	7	7	7
Free cooling pressure drop free cooling (coil+evaporator+valves+pipng)	kPa	136.61	131.09	136.42	159.95	142.92	131.12
EVAPORATOR DATA							
Type of evaporator	Type	ST	ST	ST	ST	ST	ST
Approval		PED	PED	PED	PED	PED	PED
Nominal flow rate	m3/h	89.34	92.94	102.55	106.32	115.06	118.15
Minimum flow rate	m3/h	63	65	72	75	81	83
Maximum flow rate	m3/h	125	131	144	149	162	166
Pressure drops	kPa	54.68	58.55	63.68	67.64	50.62	53.68
Hydraulic connections	DN	125	125	150	150	150	150
PROCESS PUMP DATA							
Pump P3 (optional)							
Maximum pump absorbed power	kW	24.9	24.9	24.9	24.9	24.9	24.9
Maximum pump absorbed current	A	42.2	42.2	42.2	42.2	42.2	42.2
Available pressure with single pump (WP option)	kPa	284.67	288.38	277.86	251.97	263.51	272.99
Available pressure with double pump (DP option)	kPa	NA	NA	NA	NA	NA	NA
Pump P5 (optional)							
Maximum pump absorbed power	kW	39.1	39.1	39.1	39.1	39.1	39.1
Maximum pump absorbed current	A	65.6	65.6	65.6	65.6	65.6	65.6
Available pressure with single pump (PH option)	kPa	450.06	454.32	445.38	420.43	432.71	442.59
Available pressure with double pump (DPH option)	kPa	NA	NA	NA	NA	NA	NA
AIR AXIAL FANS AND CONDENSER DATA							
Number of condenser coils	N°	4	4	4	4	4	4
Number of fans	N°	8	8	10	10	12	12
Total absorbed power	kW	14	16.88	17.5	21.1	21.36	26.04
Total absorbed current	A	28.72	28.16	35.9	35.2	43.56	42.96
Total air flow	m3/h	126778	153057	158472	191321	179322	216287
TOTAL ELECTRIC DATA (for standard configuration)							
Nominal absorbed power	kW	171.2	157.38	187.26	173.52	201.04	192.12
Maximum absorbed power	kW	280	284	319	326	343	351
Maximum absorbed current (FLA)	A	463	463	531	531	567	567
Maximum peak current (LRA)	A	1259	1259	1385	1385	1497	1497
Maximum peak current with soft-start (LRA) (SF option)	A	1070	1070	1180	1180	1275	1275
NOISE DATA AT 10m ACCORDING ISO3744*							
Sound pressure level	dBA	67.6	67.9	68	68.2	69	69.2
Sound pressure level (low noise version) (LNX option)	dBA	63.6	64.2	63.9	64.4	64.8	65.5
Sound pressure level (extra low noise version) (ELN option)	dBA	62.9	63.3	63.3	63.6	64.2	64.6
DIMENSIONS**							
Length	mm	5000	5000	5950	5950	6900	6900
Width	mm	2210	2210	2210	2210	2210	2210
Height	mm	2500	2500	2500	2500	2500	2500
WEIGHT							
Empty	kg	4950	4950	5500	5500	6300	6300
FREE SPACE							
Electrical panel side	mm	1500	1500	1500	1500	1500	1500
Opposite side of electrical panel	mm	2500	2500	2500	2500	2500	2500
Condensing coil sides	mm	2500	2500	2500	2500	2500	2500

NOTE

All data subject to change
M2 - STANDARD MOTOR VERSION
M1 - HIGH AMBIENT MOTOR VERSION
HE - HIGH EFFICIENCY VERSION
NE - WITHOUT ECONOMIZER VERSION
With glycol percentage > 30% and leaving water temperature < 0°C, pump need to be checked by technical department
With ambient temperature > 40°C, TR45 option required

NOTE

With ambient temperature > 45°C, TR50 option required
With leaving water temperature 13°C, NOVA F NE.M1 version need to be chose
With ambient temperature between 0°C and -15°C, Low temperature (LT) option required
*From NOVA F.963 jackets instead of box for compressors
NOVA F comply with the European Regulation (EU) 2016/2281, referring to high temperature process chillers, according to minimum SEPR value.



اطلاعات فنی | TECHNICAL DATA

NOVA F (Free-Cooling)	MODEL	NOVA F.893F14		NOVA F.963F16		NOVA F.973F18	
		ECO.M1	HE.M1	ECO.M1	HE.M1	ECO.M1	HE.M1
Type		screw	screw	screw	screw	screw	screw
System		air cooled	air cooled	air cooled	air cooled	air cooled	air cooled
Cooling capacity	kW	771	792	894	924	1009	1050
Compressor E.E.R.	kW/kW	3.88	4.32	3.68	4.13	3.65	4.14
E.E.R.	kW/kW	3.45	3.7	3.29	3.57	3.27	3.59
Inlet water fluid temperature	°C	12	12	12	12	12	12
Outlet water fluid temperature	°C	7	7	7	7	7	7
Design ambient temperature	°C	35	35	35	35	35	35
Elevation a.s.l.	m	0	0	0	0	0	0
Type of refrigerant gas	R	134a	134a	134a	134a	134a	134a
Number of refrigerating circuits	N°	2	2	2	2	2	2
Electrical feed according EN 60204-1	V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
Electrical cabinet	IP	54	54	54	54	54	54
COMPRESSOR DATA							
Number of compressors	N°	2	2	2	2	2	2
Total compressors nominal absorbed power	kW	198.64	183.48	243.1	223.92	276.48	253.5
Total compressors running current RLA	A	356.06	334.9	410.6	382.88	461.56	427.88
Starting method	Type	Part-Winding	Part-Winding	Star-Delta	Star-Delta	Star-Delta	Star-Delta
Max peak start current per compressor LRA	A	757/1181	757/1181	586/1853	586/1853	650/2029	650/2029
Max absorbed working current per compressor FLA	A	310	310	370	370	420	420
Partition steps per compressor	%	continuous	continuous	continuous	continuous	continuous	continuous
ECONOMIZER DATA							
Economizer	Type	plate	plate	plate	plate	plate	plate
FREE - COOLING INTEGRATED							
Cooling capacity	kW	771	792	894	924	1009	1050
Ambient temperature for 100% free cooling	°C	-3.4	-3.3	-2	-3.4	-2	-3.3
Inlet water fluid temperature	°C	12	12	12	12	12	12
Outlet water fluid temperature	°C	7	7	7	7	7	7
Free cooling pressure drop free cooling (coil+evaporator+valves+pipng)	kPa	142.96	149.15	126.75	140.42	134.7	153.04
EVAPORATOR DATA							
Type of evaporator	Type	ST	ST	ST	ST	ST	ST
Approval		PED	PED	PED	PED	PED	PED
Nominal flow rate	m3/h	132.21	135.81	153.3	158.45	173.02	180.06
Minimum flow rate	m3/h	77	79	107	111	110	115
Maximum flow rate	m3/h	155	159	215	222	220	229
Pressure drops	kPa	75.56	78.55	77.6	82.43	75.5	80.6
Hydraulic connections	DN	150	150	150	150	150	150
PROCESS PUMP DATA							
Pump P3 (optional)							
Maximum pump absorbed power	kW	24.9	24.9	-	-	-	-
Maximum pump absorbed current	A	42.2	42.2	-	-	-	-
Available pressure with single pump (WP option)	kPa	247.9	238.32	-	-	-	-
Available pressure with double pump (DP option)	kPa	-	-	-	-	-	-
Pump P5 (optional)							
Maximum pump absorbed power	kW	-	-	-	-	-	-
Maximum pump absorbed current	A	-	-	-	-	-	-
Available pressure with single pump (PH option)	kPa	-	-	-	-	-	-
Available pressure with double pump (DPH option)	kPa	-	-	-	-	-	-
AIR AXIAL FANS AND CONDENSER DATA							
Number of condenser coils	N°	4	4	4	4	4	4
Number of fans	N°	14	14	16	16	18	18
Total absorbed power	kW	24.92	30.38	28.48	34.72	32.04	39.06
Total absorbed current	A	50.82	50.12	58.08	57.28	65.34	64.44
Total air flow	m3/h	209209	252335	239096	288383	268983	324431
TOTAL ELECTRIC DATA (for standard configuration)							
Nominal absorbed power	kW	223.56	213.86	271.58	258.64	308.52	292.56
Maximum absorbed power	kW	399	408	523	533	545	556
Maximum absorbed current (FLA)	A	675	675	802	802	910	910
Maximum peak current (LRA)	A	1642	1642	2378	2378	2649	2649
Maximum peak current with soft-start (LRA) (SF option)	A	1406	1406	2008	2008	2243	2243
NOISE DATA AT 10m ACCORDING ISO3744*							
Sound pressure level	dBA	69.2	69.4	70	70.2	70.8	71
Sound pressure level (low noise version) (LNX option)	dBA	65	65.6	65.7	66.2	66.4	66.9
Sound pressure level (extra low noise version) (ELN option)	dBA	64.4	64.8	65.2	65.5	66	66.2
DIMENSIONS**							
Length	mm	7850	7850	8800	8800	9750	9750
Width	mm	2210	2210	2210	2210	2210	2210
Height	mm	2500	2500	2500	2500	2500	2500
WEIGHT							
Empty	kg	7400	7400	8500	8500	9500	9500
FREE SPACE							
Electrical panel side	mm	1500	1500	1500	1500	1500	1500
Opposite side of electrical panel	mm	2500	2500	2500	2500	2500	2500
Condensing coil sides	mm	2500	2500	2500	2500	2500	2500

NOTE

All data subject to change
M2 - STANDARD MOTOR VERSION
M1 - HIGH AMBIENT MOTOR VERSION
HE - HIGH EFFICIENCY VERSION
NE - WITHOUT ECONOMIZER VERSION
With glycol percentage > 30% and leaving water temperature < 0°C, pump need to be checked by technical department
With ambient temperature > 40°C, TR45 option required

NOTE

With ambient temperature > 45°C, TR50 option required
With leaving water temperature 13°C, NOVA F NE.M1 version need to be chose
With ambient temperature between 0°C and -15°C, Low temperature (LT) option required
*From NOVA F.963 jackets instead of box for compressors
NOVA F comply with the European Regulation (EU) 2016/2281, referring to high temperature process chillers, according to minimum SEPR value.



اطلاعات فنی | TECHNICAL DATA

NOVA F (Free-Cooling)	MODEL	NOVA F.973F24		NOVA F.983F20		NOVA F.993F22	
		ECO.M1	HE.M1	ECO.M1	HE.M1	ECO.M1	HE.M1
Type		screw	screw	screw	screw	screw	screw
System		air cooled	air cooled	air cooled	air cooled	air cooled	air cooled
Cooling capacity	kW	1478	1506	1163	1208	1321	1372
Compressor E.E.R.	kW/kW	3.58	3.8	3.7	4.2	3.74	4.25
E.E.R.	kW/kW	3.24	3.36	3.32	3.65	3.37	3.71
Inlet water fluid temperature	°C	12	12	12	12	12	12
Outlet water fluid temperature	°C	7	7	7	7	7	7
Design ambient temperature	°C	35	35	35	35	35	35
Elevation a.s.l.	m	0	0	0	0	0	0
Type of refrigerant gas	R	134a	134a	134a	134a	134a	134a
Number of refrigerating circuits	N°	3	3	2	2	2	2
Electrical feed according EN 60204-1	V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
Electrical cabinet	IP	54	54	54	54	54	54
COMPRESSOR DATA							
Number of compressors	N°	3	3	2	2	2	2
Total compressors nominal absorbed power	kW	413.01	396.33	314.64	287.7	352.86	322.52
Total compressors running current RLA	A	689.82	665.25	526.12	487.08	582.66	537.66
Starting method	Type	Star-Delta	Star-Delta	Star-Delta	Star-Delta	Star-Delta	Star-Delta
Max peak start current per compressor LRA	A	650/2029	650/2029	805/2520	805/2520	805/2520	805/2520
Max absorbed working current per compressor FLA	A	420	420	450	450	450	450
Partition steps per compressor	%	continuous	continuous	continuous	continuous	continuous	continuous
ECONOMIZER DATA							
Economizer	Type	plate	plate	plate	plate	plate	plate
FREE - COOLING INTEGRATED							
Cooling capacity	kW	1478	1506	1163	1208	1321	1372
Ambient temperature for 100% free cooling	°C	-6.4	-5.1	-2.2	-3.5	-2.3	-3.6
Inlet water fluid temperature	°C	12	12	12	12	12	12
Outlet water fluid temperature	°C	7	7	7	7	7	7
Free cooling pressure drop free cooling (coil+evaporator+valves+pipng)	kPa	140.98	146.25	144.08	172.12	153.82	190.62
EVAPORATOR DATA							
Type of evaporator	Type	ST	ST	ST	ST	ST	ST
Approval		PED	PED	PED	PED	PED	PED
Nominal flow rate	m3/h	253.45	258.25	199.43	207.15	226.53	235.27
Minimum flow rate	m3/h	161	151	140	145	144	150
Maximum flow rate	m3/h	323	302	279	290	289	300
Pressure drops	kPa	81.58	85.5	83.52	90.43	85.57	91.43
Hydraulic connections	DN	200	200	200	200	200	200
PROCESS PUMP DATA							
Pump P3 (optional)							
Maximum pump absorbed power	kW	-	-	-	-	-	-
Maximum pump absorbed current	A	-	-	-	-	-	-
Available pressure with single pump (WP option)	kPa	-	-	-	-	-	-
Available pressure with double pump (DP option)	kPa	-	-	-	-	-	-
Pump P5 (optional)							
Maximum pump absorbed power	kW	-	-	-	-	-	-
Maximum pump absorbed current	A	-	-	-	-	-	-
Available pressure with single pump (PH option)	kPa	-	-	-	-	-	-
Available pressure with double pump (DPH option)	kPa	-	-	-	-	-	-
AIR AXIAL FANS AND CONDENSER DATA							
Number of condenser coils	N°	12	12	4	4	4	4
Number of fans	N°	24	24	20	20	22	22
Total absorbed power	kW	42.48	51.6	35.6	43.4	39.16	47.74
Total absorbed current	A	86.64	85.44	72.6	71.6	79.86	78.76
Total air flow	m3/h	367939	442548	298870	360479	328757	396527
TOTAL ELECTRIC DATA (for standard configuration)							
Nominal absorbed power	kW	455.49	447.93	350.24	331.1	392.02	370.26
Maximum absorbed power	kW	812	826	599	611	603	616
Maximum absorbed current (FLA)	A	1354	1354	978	978	986	986
Maximum peak current (LRA)	A	3081	3081	3179	3179	3183	3183
Maximum peak current with soft-start (LRA) (SF option)	A	2675	2675	2675	2675	2679	2679
NOISE DATA AT 10m ACCORDING ISO3744*							
Sound pressure level	dBA	72.8	73.1	71.6	71.7	71.6	71.7
Sound pressure level (low noise version) (LNx option)	dBA	68.8	69.5	67.1	67.5	67.1	67.5
Sound pressure level (extra low noise version) (ELN option)	dBA	68.1	68.5	66.7	66.9	66.7	66.9
DIMENSIONS**							
Length	mm	12880	12880	10700	10700	11650	11650
Width	mm	2210	2210	2210	2210	2210	2210
Height	mm	2500	2500	2500	2500	2500	2500
WEIGHT							
Empty	kg	13200	13200	10400	10400	11400	11400
FREE SPACE							
Electrical panel side	mm	1500	1500	1500	1500	1500	1500
Opposite side of electrical panel	mm	2500	2500	2500	2500	2500	2500
Condensing coil sides	mm	2500	2500	2500	2500	2500	2500

NOTE

All data subject to change
M2 - STANDARD MOTOR VERSION
M1 - HIGH AMBIENT MOTOR VERSION
HE - HIGH EFFICIENCY VERSION
NE - WITHOUT ECONOMIZER VERSION
With glycol percentage > 30% and leaving water temperature < 0°C, pump need to be checked by technical department
With ambient temperature > 40°C, TR45 option required

NOTE

With ambient temperature > 45°C, TR50 option required
With leaving water temperature 13°C, NOVA F NE.M1 version need to be chose
With ambient temperature between 0°C and -15°C, Low temperature (LT) option required
*From NOVA F.963 jackets instead of box for compressors
NOVA F comply with the European Regulation (EU) 2016/2281, referring to high temperature process chillers, according to minimum SEPR value.

اطلاعات فنی | TECHNICAL DATA

PERFORMANCES		Model	250	280	310	350	390	440	500	560
NOMINAL COOLING CAPACITY		kW	250,0	280,0	310,0	350,0	390,0	440,0	500,0	560,0
TOTAL NOMINAL ABSORBED POWER	W 12°C/7°C @ 35°C (1)	kW	70,8	77,9	83,5	97,8	108,0	121,1	156,7	143,6
EER		kW/kW	3,53	3,59	3,71	3,58	3,61	3,63	3,19	3,90
SEPR (HT) (3)		-	5,04	5,01	5,04	5,55	5,54	5,52	5,57	5,55
NOMINAL WATER FLOW		m ³ /h	43,0	48,1	53,3	60,1	67,0	75,6	85,9	96,2
MECHANICAL MODE PRESSURE DROPS (4) (5) (6)		kPa	47	58	58	53	53	61	49	48
FRIGORIFIC SECTION										
COMPRESSORS / REFRIGERATING CIRCUITS / CAPACITY CONTROL	nr.	1/1/27+108%	1/1/25+100%	1/1/20+101%	1/1/20+100%	1/1/16+102%	1/1/16+100%	2/2/26+102%	2/2/25+100%	
KIND OF EXPANSION ELEMENT	-	ETS	ETS	ETS	ETS	ETS	ETS	ETS	ETS	ETS
KIND OF EVAPORATOR	-	ST	ST	ST	ST	ST	ST	ST	ST	ST
ECONOMIZER		NO	NO	YES	NO	NO	YES	NO	NO	NO
TYPE OF ECONOMIZER	type	plate	plate	plate	plate	plate	plate	plate	plate	plate
HYDRAULIC SECTION										
WATER FLOW RANGE (6)		m ³ /h	32,0-72,0	33,0-82,0	49,0-90,0	49,0-108,0	57,0-113,0	57,0-113,0	68,0-137,0	81,0-162,0
MAXIMUM PUMP ABSORBED POWER (WP OR OPTION DP)	P3 (2)	kW	8,30	8,30	10,20	10,20	10,20	16,22	16,22	16,22
MAXIMUM PUMP ABSORBED CURRENT (WP OR OPTION DP)		A	14,10	14,10	17,40	17,40	17,40	26,60	26,60	26,60
MAXIMUM PUMP ABSORBED POWER (OPTION PH OR DPH)	P5 (2)	kW	16,22	16,22	24,85	24,85	24,85	24,85	31,88	31,88
MAXIMUM PUMP ABSORBED CURRENT (OPTION PH OR DPH)		A	26,60	26,60	42,40	42,40	42,40	42,40	53,50	53,50
HYDRAULIC CONNECTIONS (FLANGED/VICTAULIC) (8)	DN	DN100	DN100	DN100	DN125	DN125	DN125	DN125	DN125	DN150
FAN SECTION (AXIAL)										
FANS	nr.	4	6	6	6	8	8	8	8	10
MAXIMUM FANS ABSORBED POWER	EC	kW	7,36	11,04	11,04	11,04	14,72	14,72	14,72	18,40
MAXIMUM FANS ABSORBED CURRENT		A	15,32	22,98	22,98	22,98	30,64	30,64	30,64	38,30
TOTAL AIR FLOW		m ³ /h	82400	123600	123600	123600	164800	164800	164800	206000
TOTAL ELECTRIC DATA										
MAXIMUM ABSORBED CURRENT (F.L.A) (6)	A	150,3	158,0	158,0	233,0	240,6	240,6	310,6	308,3	
NOISE DATA										
SOUND PRESSURE FOR STANDARD CONFIGURATION (6) (7)		dB(A)	63,8	64,4	64,4	65,0	65,6	65,6	66,8	67,1
SOUND PRESSURE FOR LOW NOISE OPTION (LNJ) (6) (7)		dB(A)	61,1	62,3	62,3	62,6	63,5	63,5	64,1	64,8
SOUND PRESSURE FOR SUPER LOW NOISE OPTION (SLN) (6) (7)		dB(A)	59,5	60,4	60,4	60,9	61,6	61,6	62,6	63,0
SOUND PRESSURE FOR EXTRA LOW NOISE OPTION (ELN) (6) (7)		dB(A)	58,1	59,3	59,3	59,6	60,5	60,5	61,1	61,8
DIMENSIONS AND WEIGHT										
LENGTH		mm	4600	4600	4600	5900	5900	5900	7200	7200
WIDTH		mm	2210	2210	2210	2210	2210	2210	2210	2210
HEIGHT		mm	2450	2450	2450	2450	2450	2450	2450	2450
WEIGHT EMPTY FOR STANDARD CONFIGURATION (5) (6)		kg	3050	3100	3200	3600	3670	3750	5200	5250
WEIGHT OPERATIVE FOR STANDARD CONFIGURATION (5) (6)		kg	3180	3250	3370	3780	3850	3930	5500	5600

Data referred to:

- (1) Data referred to inlet/outlet water temperature = +12/+7 °C, ambient temperature = +35°C, fluid = Water
- (2) Available pressure can be calculated from Hitema Online Selection Software
- (3) SEPR: data comply with the European Regulation (EU) 2016/2281, referring to high temperature process chillers in the configuration with brazed plate or shell and tube evaporator and without pump. Any added option that modify cooling capacity or absorbed power of the chiller will not be considered in the SEPR value
- (4) Pressure drops taken in account: evaporator, piping
- (5) Data referred to standard chiller configuration as indicated in frigorific section, with different evaporator this data can change
- (6) Data referred to standard chiller configuration NP (no pump) and EC fans
- (7) Sound pressure level referred to measures according to normative ISO3744, pressure level at distance of 10 m, referred to free field on reflecting surface
- (8) Flanged connections with one of next options: Pump, Double pump, Tank. Flanged connections standard for models 095+160

** pump P5 includes the soft start (SF) option



اطلاعات فنی | TECHNICAL DATA

PERFORMANCES		Model	620	700	780	850	920	1004	1110	1215
NOMINAL COOLING CAPACITY		kW	620,0	700,0	780,0	850,0	920,0	1004,0	1110,0	1215,0
TOTAL NOMINAL ABSORBED POWER	W 12°C/7°C @ 35°C (1)	kW	171,1	195,7	224,3	234,4	260,1	273,3	321,7	338,8
EER		kW/kW	3,62	3,58	3,48	3,63	3,54	3,67	3,45	3,59
SEPR (HT) (3)		-	5,57	5,56	5,51	5,57	5,55	5,52	5,52	5,51
NOMINAL WATER FLOW		m ³ /h	106,5	120,3	134,0	146,0	158,1	172,5	190,7	208,7
MECHANICAL MODE PRESSURE DROPS (4) (5) (6)		kPa	55	64	68	65	68	66	76	89
FRIGORIFIC SECTION										
COMPRESSORS / REFRIGERATING CIRCUITS / CAPACITY CONTROL	nr.	2/2/20+102%	2/2/20+102%	2/2/17+106%	2/2/16+100%	2/2/16+100%	3/3/22+112%	3/3/22+100%	3/3/22+100%	
KIND OF EXPANSION ELEMENT	-	ETS	ETS	ETS	ETS	ETS	ETS	ETS	ETS	
KIND OF EVAPORATOR	-	ST	ST	ST	ST	ST	ST	ST	ST	
ECONOMIZER		YES	NO	NO	YES	YES	NO	NO	YES	
TYPE OF ECONOMIZER	type	plate	plate	plate	plate	plate	plate	plate	plate	
HYDRAULIC SECTION										
WATER FLOW RANGE (6)		m ³ /h	94,0+188,0	102,0+203,0	108,0+210,0	117,0+210,0	124,0+227,0	125,0+250,0	141,0+270,0	141,0+270,0
MAXIMUM PUMP ABSORBED POWER (WP OR OPTION DP)	P3 (2)	kW	16,22	23,51	23,51	23,51	31,88	31,88	31,88	31,88
MAXIMUM PUMP ABSORBED CURRENT (WP OR OPTION DP)		A	26,60	39,00	39,00	39,00	53,50	53,50	53,50	53,50
MAXIMUM PUMP ABSORBED POWER (OPTION PH OR DPH)	P5 (2)	kW	39,09	39,09	39,09	39,09	39,09	47,31**	47,31**	47,31**
MAXIMUM PUMP ABSORBED CURRENT (OPTION PH OR DPH)		A	65,60	65,60	65,60	65,60	65,60	77,60	77,60	77,60
HYDRAULIC CONNECTIONS (FLANGED/VICTAULIC) (8)		DN	DN150	DN150	DN150	DN150	DN200	DN200	DN200	DN200
FAN SECTION (AXIAL)										
FANS		nr.	10	12	14	14	16	18	18	18
MAXIMUM FANS ABSORBED POWER	EC	kW	18,40	22,08	25,76	25,76	29,44	33,12	33,12	33,12
MAXIMUM FANS ABSORBED CURRENT		A	38,30	45,96	53,62	53,62	61,28	68,94	68,94	68,94
TOTAL AIR FLOW		m ³ /h	206000	247200	288400	288400	329600	370800	370800	370800
TOTAL ELECTRIC DATA										
MAXIMUM ABSORBED CURRENT (F.L.A) (6)		A	308,3	466,0	473,6	473,6	481,3	698,9	698,9	698,9
NOISE DATA										
SOUND PRESSURE FOR STANDARD CONFIGURATION (6) (7)		dB(A)	67,1	68,1	68,3	68,3	68,6	69,8	69,8	69,8
SOUND PRESSURE FOR LOW NOISE OPTION (LNJ) (6) (7)		dB(A)	64,8	65,6	66,1	66,1	66,5	67,4	67,4	67,4
SOUND PRESSURE FOR SUPER LOW NOISE OPTION (SLN) (6) (7)		dB(A)	63,0	63,9	64,3	64,3	64,6	65,7	65,7	65,7
SOUND PRESSURE FOR EXTRA LOW NOISE OPTION (ELN) (6) (7)		dB(A)	61,8	62,6	63,1	63,1	63,5	64,4	64,4	64,4
DIMENSIONS AND WEIGHT										
LENGTH		mm	8500	9800	9800	11100	11100	12400	12400	12400
WIDTH		mm	2210	2210	2210	2210	2210	2210	2210	2210
HEIGHT		mm	2450	2450	2450	2450	2450	2450	2450	2450
WEIGHT EMPTY FOR STANDARD CONFIGURATION (5) (6)		kg	5900	6550	6730	7450	7700	9100	9600	9600
WEIGHT OPERATIVE FOR STANDARD CONFIGURATION (5) (6)		kg	6200	6900	7100	7900	8200	9650	10200	10200

Data referred to:

- (1) Data referred to inlet/outlet water temperature = +12/+7 °C, ambient temperature = +35°C, fluid = Water
(2) Available pressure can be calculated from Hitema Online Selection Software
(3) SEPR: data comply with the European Regulation (EU) 2016/2281, referring to high temperature process chillers in the configuration with brazed plate or shell and tube evaporator and without pump. Any added option that modify cooling capacity or absorbed power of the chiller will not be considered in the SEPR value
(4) Pressure drops taken in account: evaporator, piping
(5) Data referred to standard chiller configuration as indicated in frigorific section, with different evaporator this data can change
(6) Data referred to standard chiller configuration NP (no pump) and EC fans
(7) Sound pressure level referred to measures according to normative ISO3744, pressure level at distance of 10 m, referred to free field on reflecting surface
(8) Flanged connections with one of next options: Pump, Double pump, Tank. Flanged connections standard for models 095-160

** pump P5 includes the soft start (SF) option

اطلاعات فنی | TECHNICAL DATA

PERFORMANCES	Model	250	280	310	350	390	440	500	560
NOMINAL COOLING CAPACITY	kW	250,0	280,0	310,0	350,0	390,0	440,0	500,0	560,0
TOTAL NOMINAL ABSORBED POWER	kW	70,7	83,8	86,6	99,7	111,7	124,8	141,1	167,1
EER	kW/kW	3,53	3,34	3,58	3,51	3,49	3,53	3,54	3,35
SEPR (HT) (3)	-	5,04	5,01	5,04	5,55	5,54	5,52	5,57	5,55
AIR TEMPERATURE FOR 100% FREE COOLING CAPACITY	°C	2,45	1,75	2,85	2,15	2,85	2,10	2,45	1,75
NOMINAL WATER FLOW	m ³ /h	43,0	48,1	53,3	60,1	67,0	75,6	85,9	96,2
MECHANICAL MODE PRESSURE DROPS (4) (6) (7)	kPa	47	58	58	53	53	61	49	48
FREE COOLING MODE PRESSURE DROPS (5)	kPa	120	143	136	144	129	139	129	142
FRIGORIFIC SECTION									
COMPRESSORS / REFRIGERATING CIRCUITS / CAPACITY CONTROL	nr.	1/1/27+108%	1/1/25+100%	1/1/20+101%	1/1/20+100%	1/1/16+102%	1/1/16+100%	2/2/26+102%	2/2/25+100%
KIND OF EXPANSION ELEMENT	-	ETS	ETS	ETS	ETS	ETS	ETS	ETS	ETS
KIND OF EVAPORATOR	-	ST	ST	ST	ST	ST	ST	ST	ST
ECONOMIZER		NO	NO	YES	NO	NO	YES	NO	NO
TYPE OF ECONOMIZER	type	plate	plate	plate	plate	plate	plate	plate	plate
HYDRAULIC SECTION									
WATER FLOW RANGE (7)	m ³ /h	32,0÷72,0	33,0÷82,0	49,0÷90,0	49,0÷108,0	57,0÷113,0	57,0÷113,0	68,0÷137,0	81,0÷162,0
MAXIMUM PUMP ABSORBED POWER (WP OR OPTION DP)	kW	10,20	10,20	10,20	16,22	16,22	16,22	16,22	24,85
MAXIMUM PUMP ABSORBED CURRENT (WP OR OPTION DP)	A	17,40	17,40	17,40	26,60	26,60	26,60	26,60	42,20
MAXIMUM PUMP ABSORBED POWER (OPTION PH OR DPH)	kW	19,94	19,94	19,94	19,94	31,88	31,88	31,88	39,09
MAXIMUM PUMP ABSORBED CURRENT (OPTION PH OR DPH)	A	32,70	32,70	32,70	32,70	53,50	53,50	53,50	65,60
HYDRAULIC CONNECTIONS (FLANGED/VICTAULIC) (9)	DN	DN100	DN100	DN125	DN125	DN125	DN125	DN150	DN150
FAN SECTION (AXIAL)									
FANS	nr.	6	6	8	8	10	10	12	12
MAXIMUM FANS ABSORBED POWER	kW	11,04	11,04	14,72	14,72	18,40	18,40	22,08	22,08
MAXIMUM FANS ABSORBED CURRENT	A	22,98	22,98	30,64	30,64	38,30	38,30	45,96	45,96
TOTAL AIR FLOW	m ³ /h	123600	123600	164800	164800	206000	206000	247200	247200
TOTAL ELECTRIC DATA									
MAXIMUM ABSORBED CURRENT (F.L.A) (7)	A	158,0	158,0	165,6	240,6	248,3	248,3	326,0	316,0
NOISE DATA									
SOUND PRESSURE FOR STANDARD CONFIGURATION (7) (8)	dB(A)	64,4	64,4	65,0	65,6	66,0	66,0	67,5	67,5
SOUND PRESSURE FOR LOW NOISE OPTION (LNJ) (7) (8)	dB(A)	62,3	62,3	63,2	63,5	64,2	64,2	65,3	65,3
SOUND PRESSURE FOR SUPER LOW NOISE OPTION (SLN) (7) (8)	dB(A)	60,4	60,4	61,1	61,6	62,1	62,1	63,4	63,4
SOUND PRESSURE FOR EXTRA LOW NOISE OPTION (ELN) (7) (8)	dB(A)	59,3	59,3	60,2	60,5	61,2	61,2	62,3	62,3
DIMENSIONS AND WEIGHT									
LENGTH	mm	4600	4600	5900	5900	7200	7200	8500	8500
WIDTH	mm	2210	2210	2210	2210	2210	2210	2210	2210
HEIGHT	mm	2450	2450	2450	2450	2450	2450	2450	2450
WEIGHT EMPTY FOR STANDARD CONFIGURATION (6) (7)	kg	3168	3208	4044	4160	4858	4923	5200	5250
WEIGHT OPERATIVE FOR STANDARD CONFIGURATION (6) (7)	kg	3476	3523	4448	4577	5369	5445	5912	5983

Data referred to:

- (1) Data referred to inlet/outlet water temperature = +12/+7 °C, ambient temperature = +35°C, fluid = Water
- (2) Available pressure can be calculated from Hitema Online Selection Software
- (3) SEPR: data comply with the European Regulation (EU) 2016/2281, referring to high temperature process chillers in the configuration with brazed plate or shell and tube evaporator and without pump. Any added option that modify cooling capacity or absorbed power of the chiller will not be considered in the SEPR value
- (4) Pressure drops taken in account: evaporator, piping
- (5) Pressure drops taken in account: evaporator, valves, piping, free-cooling coil
- (6) Data referred to standard chiller configuration as indicated in frigorific section, with different evaporator this data can change
- (7) Data referred to standard chiller configuration NP (no pump) and EC fans
- (8) Sound pressure level referred to measures according to normative ISO3744, pressure level at distance of 10 m, referred to free field on reflecting surface
- (9) Flanged connections with one of next options: Pump, Double pump, Tank. Flanged connections standard for models 095+160

** pump P5 includes the soft start (SF) option



اطلاعات فنی | TECHNICAL DATA

PERFORMANCES	Model	620	700	780	850	920
NOMINAL COOLING CAPACITY	kW	620,0	700,0	780,0	850,0	920,0
TOTAL NOMINAL ABSORBED POWER	kW	178,5	203,0	227,9	241,7	273,1
EER	kW/kW	3,47	3,45	3,42	3,52	3,37
SEPR (HT) (3)	-	5,57	5,56	5,51	5,57	5,55
AIR TEMPERATURE FOR 100% FREE COOLING CAPACITY	°C	2,10	2,15	1,45	1,65	1,10
NOMINAL WATER FLOW	m ³ /h	106,5	120,3	134,0	146,0	158,1
MECHANICAL MODE PRESSURE DROPS (4) (6) (7)	kPa	55	64	68	65	68
FREE COOLING MODE PRESSURE DROPS (5)	kPa	139	153	172	155	168
FRIGORIFIC SECTION						
COMPRESSORS / REFRIGERATING CIRCUITS / CAPACITY CONTROL	nr.	2/2/20÷102%	2/2/20÷102%	2/2/17÷106%	2/2/16÷100%	2/2/16÷100%
KIND OF EXPANSION ELEMENT	-	ETS	ETS	ETS	ETS	ETS
KIND OF EVAPORATOR	-	ST	ST	ST	ST	ST
ECONOMIZER		YES	NO	NO	YES	YES
TYPE OF ECONOMIZER	type	plate	plate	plate	plate	plate
HYDRAULIC SECTION						
WATER FLOW RANGE (7)	m ³ /h	94,0÷188,0	102,0÷203,0	108,0÷210,0	117,0÷210,0	124,0÷227,0
MAXIMUM PUMP ABSORBED POWER (WP OR OPTION DP)	P3 (2) kW	24,85	24,85	31,88	31,88	31,88
MAXIMUM PUMP ABSORBED CURRENT (WP OR OPTION DP)	A	42,20	42,20	53,50	53,50	53,50
MAXIMUM PUMP ABSORBED POWER (OPTION PH OR DPH)	P5 (2) kW	39,09	39,09	57,65*	57,65*	57,65*
MAXIMUM PUMP ABSORBED CURRENT (OPTION PH OR DPH)	A	65,60	65,60	93,50	93,50	93,50
HYDRAULIC CONNECTIONS (FLANGED/VICTAULIC) (9)	DN	DN150	DN150	DN200	DN200	DN200
FAN SECTION (AXIAL)						
FANS	nr.	14	16	16	18	18
MAXIMUM FANS ABSORBED POWER	EC kW	25,76	29,44	29,44	33,12	33,12
MAXIMUM FANS ABSORBED CURRENT	A	53,62	61,28	61,28	68,94	68,94
TOTAL AIR FLOW	m ³ /h	288400	329600	329600	370800	370800
TOTAL ELECTRIC DATA						
MAXIMUM ABSORBED CURRENT (F.L.A) (7)	A	323,6	481,3	481,3	488,9	488,9
NOISE DATA						
SOUND PRESSURE FOR STANDARD CONFIGURATION (7) (8)	dB(A)	67,8	68,6	68,6	68,8	68,8
SOUND PRESSURE FOR LOW NOISE OPTION (LNJ) (7) (8)	dB(A)	65,8	66,5	66,5	66,9	66,9
SOUND PRESSURE FOR SUPER LOW NOISE OPTION (SLN) (7) (8)	dB(A)	63,8	64,6	64,6	64,9	64,9
SOUND PRESSURE FOR EXTRA LOW NOISE OPTION (ELN) (7) (8)	dB(A)	62,8	63,5	63,5	63,9	63,9
DIMENSIONS AND WEIGHT						
LENGTH	mm	9800	11100	11100	12790	12790
WIDTH	mm	2210	2210	2210	2210	2210
HEIGHT	mm	2450	2450	2450	2450	2450
WEIGHT EMPTY FOR STANDARD CONFIGURATION (6) (7)	kg	5900	6550	6730	7450	7700
WEIGHT OPERATIVE FOR STANDARD CONFIGURATION (6) (7)	kg	7010	7632	7661	8493	8862

Data referred to:

- (1) Data referred to inlet/outlet water temperature = +12/+7 °C, ambient temperature = +35°C, fluid = Water
(2) Available pressure can be calculated from Hitema Online Selection Software
(3) SEPR: data comply with the European Regulation (EU) 2016/2281, referring to high temperature process chillers in the configuration with brazed plate or shell and tube evaporator and without pump. Any added option that modify cooling capacity or absorbed power of the chiller will not be considered in the SEPR value
(4) Pressure drops taken in account: evaporator, piping
(5) Pressure drops taken in account: evaporator, valves, piping, free-cooling coil
(6) Data referred to standard chiller configuration as indicated in frigorific section, with different evaporator this data can change
(7) Data referred to standard chiller configuration NP (no pump) and EC fans
(8) Sound pressure level referred to measures according to normative ISO3744, pressure level at distance of 10 m, referred to free field on reflecting surface
(9) Flanged connections with one of next options: Pump, Double pump, Tank. Flanged connections standard for models 095-160

** pump P5 includes the soft start (SF) option

اطلاعات فنی | TECHNICAL DATA

PERFORMANCES		Model	240	300	350	430	500	610	700
NOMINAL COOLING CAPACITY	W 12°C/7°C EVAPORATOR SIDE W 40/45°C CONDENSER SIDE (1)	kW	232,8	291,0	339,5	417,1	485,0	591,7	679,0
NOMINAL HEATING CAPACITY (4)		kW	277,8	353,4	404,6	504,9	579,8	720,2	809,2
TOTAL NOMINAL ABSORBED POWER		kW	45,0	62,4	65,1	87,8	94,8	128,5	130,2
EER		kW/kW	5,17	4,67	5,22	4,75	5,12	4,61	5,22
COP (4)		kW/kW	6,17	5,67	6,22	5,75	6,12	5,61	6,22
SEPR (HT) (10)		-	7,03	7,03	8,01	8,02	8,04	8,05	8,02
NOMINAL WATER FLOW, EVAPORATOR SIDE (TOTAL)		m ³ /h	39,9	49,9	58,2	71,5	83,2	101,5	116,4
NOMINAL WATER FLOW, CONDENSER SIDE (EACH)		m ³ /h	47,6	60,6	69,4	86,6	99,4	123,5	138,8
MECHANICAL MODE PRESSURE DROPS, EVAPORATOR SIDE (3)		kPa	34,5	43,4	42,2	46,2	41,8	50,9	55,9
MECHANICAL MODE PRESSURE DROPS, CONDENSER SIDE (5)		kPa	11,5	12,5	13,4	15,4	41,2	39,4	39,3
NOMINAL COOLING CAPACITY	W 12°C/7°C EVAPORATOR SIDE W 30/35°C CONDENSER SIDE (2)	kW	240,0	300,0	350,0	430,0	500,0	610,0	700,0
NOMINAL HEATING CAPACITY (4)		kW	283,7	360,5	413,2	515,3	592,0	734,7	826,4
TOTAL NOMINAL ABSORBED POWER		kW	43,7	60,5	63,2	85,3	92,0	124,7	126,4
EER		kW/kW	5,49	4,96	5,54	5,04	5,43	4,89	5,54
COP (4)		kW/kW	6,49	5,96	6,54	6,04	6,43	5,89	6,54
NOMINAL WATER FLOW, EVAPORATOR SIDE (TOTAL)		m ³ /h	41,2	51,4	60,0	73,7	85,7	104,6	120,0
NOMINAL WATER FLOW, CONDENSER SIDE (EACH)		m ³ /h	48,6	61,8	70,9	88,4	101,5	126,0	141,7
MECHANICAL MODE PRESSURE DROPS, EVAPORATOR SIDE (3)		kPa	36,7	46,1	44,8	49,1	44,4	54,1	59,4
MECHANICAL MODE PRESSURE DROPS, CONDENSER SIDE (5)		kPa	12,0	13,0	14,0	16,0	43,0	41,0	41,0
FRIGORIFIC SECTION									
COMPRESSORS / REFRIGERATING CIRCUITS / CONDENSERS	nr.	1/1/1	1/1/1	1/1/1	1/1/1	2/1/1	2/1/1	2/1/1	2/1/1
COMPRESSORS STARTING METHOD	-	INVERTER	INVERTER	INVERTER	INVERTER	INVERTER	INVERTER	INVERTER	INVERTER
HYDRAULIC SECTION (6)									
WATER FLOW RANGE, EVAPORATOR SIDE (TOTAL)	m ³ /h	32÷64	36÷73	43÷86	63÷126	73÷140	85÷160	85÷160	
WATER FLOW RANGE, CONDENSER SIDE (EACH)	m ³ /h	40÷80	52÷104	59÷119	68÷136	70÷139	75÷150	75÷160	
HYDRAULIC CONNECTIONS, EVAPORATOR SIDE (VICTAULIC)	DN	100	100	125	125	150	150	150	
HYDRAULIC CONNECTIONS, CONDENSER SIDE (FLANGED)	DN	100	125	125	125	125	150	150	
TOTAL ELECTRIC DATA									
MAXIMUM ABSORBED CURRENT (F.L.A)	A	145,0	145,0	231,0	231,0	290,0	290,0	462,0	
MAXIMUM PEAK CURRENT (L.R.A) (9)	A	20,0	20,0	20,0	20,0	165,0	165,0	251,0	
MAXIMUM PEAK CURRENT WITH SOFT START (OPTION SF) (L.R.A) (9)	A	16,0	16,0	16,0	16,0	161,0	161,0	247,0	
NOISE DATA									
SOUND PRESSURE FOR STANDARD CONFIGURATION	dB(A)	62,0	62,0	63,0	63,0	65,0	65,0	66,0	
SOUND PRESSURE FOR LOW NOISE CONFIGURATION (OPTION LNJ)	dB(A)	57,0	57,0	58,0	58,0	60,0	60,0	61,0	
DIMENSIONS AND WEIGHT									
LENGTH	mm	2600	2600	2600	2600	3900	3900	4000	
WIDTH	mm	1500	1500	1500	1500	1600	1600	1600	
HEIGHT	mm	2000	2000	2000	2000	2000	2000	2000	
WEIGHT EMPTY FOR STANDARD CONFIGURATION (5) (8)	kg	2250	2850		3000	3650	3700	3800	
WEIGHT OPERATIVE FOR STANDARD CONFIGURATION (5) (8)	kg	2380	3000	3070	3200	3890	3990	4120	

Data referred to:

- (1) Data referred to inlet/outlet water temperatures: evaporator side = +12/+7 °C (fluid = Water), condenser side = +30/35°C (fluid = Water)
- (2) Data referred to inlet/outlet water temperatures: evaporator side = +12/+7 °C (fluid = Water), condenser side = +40/45°C (fluid = Water) (3) Pressure drops taken in account: heat exchanger, valves, piping
- (4) Water cooled chillers can be used as not reversible heat pumps, this kind of application must be indicated in the order
- (5) Data referred to standard chiller configuration (no one condensing temperature control system), with different condensing temperature control system this data will change
- (6) You can match an hydromodule with this chiller: go to select it at <https://www.hitema.com/standard-products/hydro-module>
- (7) Sound pressure level referred to measures according to normative ISO3744, pressure level at distance of 10 m, referred to free field on reflecting surface(8) Weight will be confirmed in case of order
- (9) Data referred to standard compressors starting method, with different starting method this data will change
- (10) SEPR: data comply with the European Regulation (EU) 2016/2281, referring to high temperature process chillers in the configuration with brazed plate or shell and tube evaporator and without pump. Any added option that modify cooling capacity or absorbed power of the chiller will not be considered in the SEPR value



اطلاعات فنی | TECHNICAL DATA

PERFORMANCES	Model	870	930	1050	1290	1460	1730	1960
NOMINAL COOLING CAPACITY	kW	834,2	902,1	1018,5	1251,3	1416,2	1668,4	1901,2
NOMINAL HEATING CAPACITY (4)	kW	1009,9	1104,3	1213,7	1514,8	1690,6	2019,8	2279,6
TOTAL NOMINAL ABSORBED POWER	kW	175,7	202,2	195,2	263,5	274,4	351,4	378,4
EER	kW/kW	4,75	4,46	5,22	4,75	5,16	4,75	5,02
COP (4)	kW/kW	5,75	5,46	6,22	5,75	6,16	5,75	6,02
SEPR (HT) (10)	-	8,06	7,06	7,02	7,01	8,05	8,00	8,04
NOMINAL WATER FLOW, EVAPORATOR SIDE (TOTAL)	m ³ /h	143,0	154,7	174,7	214,6	242,9	286,1	326,0
NOMINAL WATER FLOW, CONDENSER SIDE (EACH)	m ³ /h	173,2	189,4	208,1	259,8	289,9	346,4	390,9
MECHANICAL MODE PRESSURE DROPS, EVAPORATOR SIDE (3)	kPa	69,2	537,1	471,2	616,6	474,9	375,4	463,5
MECHANICAL MODE PRESSURE DROPS, CONDENSER SIDE (5)	kPa	40,3	36,5	37,4	35,5	37,4	43,2	41,3
NOMINAL COOLING CAPACITY	kW	860,0	930,0	1050,0	1290,0	1460,0	1720,0	1960,0
NOMINAL HEATING CAPACITY (4)	kW	1030,6	1126,3	1239,5	1545,8	1726,4	2061,1	2327,4
TOTAL NOMINAL ABSORBED POWER	kW	170,6	196,3	189,5	255,8	266,4	341,1	367,4
EER	kW/kW	5,04	4,74	5,54	5,04	5,48	5,04	5,33
COP (4)	kW/kW	6,04	5,74	6,54	6,04	6,48	6,04	6,33
NOMINAL WATER FLOW, EVAPORATOR SIDE (TOTAL)	m ³ /h	147,5	159,5	180,1	221,2	250,4	294,9	336,1
NOMINAL WATER FLOW, CONDENSER SIDE (EACH)	m ³ /h	176,7	193,1	212,6	265,1	296,0	353,4	399,1
MECHANICAL MODE PRESSURE DROPS, EVAPORATOR SIDE (3)	kPa	73,6	570,9	500,8	655,3	504,7	398,9	492,7
MECHANICAL MODE PRESSURE DROPS, CONDENSER SIDE (5)	kPa	42,0	38,0	39,0	37,0	39,0	45,0	43,0
FRIGORIFIC SECTION								
COMPRESSORS / REFRIGERATING CIRCUITS / CONDENSER	nr.	2/1/1	3/1/1	3/1/1	3/1/1	4/1/1	4/1/1	5/1/1
COMPRESSORS STARTING METHOD	-	INVERTER	INVERTER	INVERTER	INVERTER	INVERTER	INVERTER	INVERTER
HYDRAULIC SECTION (6)								
WATER FLOW RANGE, EVAPORATOR SIDE (TOTAL)	m ³ /h	462,0	32÷59	39÷78	45÷91	52÷103	58÷116	71÷142
WATER FLOW RANGE, CONDENSER SIDE (EACH)	m ³ /h	251,0	102÷204	130÷225	140÷323	165÷380	195÷395	201÷442
HYDRAULIC CONNECTIONS, EVAPORATOR SIDE (VICTAULIC)	DN	247,0	150	150	200	200	250	250
HYDRAULIC CONNECTIONS, CONDENSER SIDE (FLANGED)	DN	150	150	200	200	200	250	250
TOTAL ELECTRIC DATA								
MAXIMUM ABSORBED CURRENT (F.L.A)	A	462,0	435,0	693,0	693,0	924,0	924,0	1155,0
MAXIMUM PEAK CURRENT (L.R.A)(9)	A	251,0	310,0	482,0	482,0	713,0	713,0	944,0
MAXIMUM PEAK CURRENT WITH SOFT START (OPTION SF) (L.R.A)(9)	A	247,0	306,0	478,0	478,0	709,0	709,0	940,0
NOISE DATA								
SOUND PRESSURE FOR STANDARD CONFIGURATION	dB(A)	66,0	66,8	67,8	67,8	69,0	69,0	70,0
SOUND PRESSURE FOR LOW NOISE CONFIGURATION (OPTION LNJ)	dB(A)	61,0	61,8	62,8	62,8	64,0	64,0	65,0
DIMENSIONS AND WEIGHT								
LENGTH	mm	4000	4200	4200	4200	5000	5000	5000
WIDTH	mm	1600	1800	1800	1800	2210	2210	2210
HEIGHT	mm	2000	2100	2100	2100	2500	2500	2500
WEIGHT EMPTY FOR STANDARD CONFIGURATION (5) (8)	kg	3900	4250	4650	5250	6300	7180	7950
WEIGHT OPERATIVE FOR STANDARD CONFIGURATION (5) (8)	kg	4300	4720	5200	5850	7120	8180	9050

Data referred to:

- (1) Data referred to inlet/outlet water temperatures: evaporator side = +12/+7 °C (fluid = Water), condenser side = +30/35°C (fluid = Water)
(2) Data referred to inlet/outlet water temperatures: evaporator side = +12/+7 °C (fluid = Water), condenser side = +40/45°C (fluid = Water) (3) Pressure drops taken in account: heat exchanger, valves, piping
(4) Water cooled chillers can be used as not reversible heat pumps, this kind of application must be indicated in the order
(5) Data referred to standard chiller configuration (no one condensing temperature control system), with different condensing temperature control system this data will change
(6) You can match an hydromodule with this chiller: go to select it at <https://www.hitema.com/standard-products/hydro-module>
(7) Sound pressure level referred to measures according to normative ISO3744, pressure level at distance of 10 m, referred to free field on reflecting surface(8) Weight will be confirmed in case of order
(9) Data referred to standard compressors starting method, with different starting method this data will change
(10) SEPR: data comply with the European Regulation (EU) 2016/2281, referring to high temperature process chillers in the configuration with brazed plate or shell and tube evaporator and without pump. Any added option that modify cooling capacity or absorbed power of the chiller will not be considered in the SEPR value



اطلاعات فنی | TECHNICAL DATA

PERFORMANCES	Model	2150	2450	2600	2950	3200
NOMINAL COOLING CAPACITY	kW	2085,5	2374,6	2473,5	2858,6	3104,0
NOMINAL HEATING CAPACITY (4)	kW	2524,7	2857,3	2989,9	3451,4	3728,1
TOTAL NOMINAL ABSORBED POWER	kW	439,2	482,7	516,4	592,8	624,1
EER	kW/kW	4,75	4,92	4,79	4,82	4,97
COP (4)	kW/kW	5,75	5,92	5,79	5,82	5,97
SEPR (HT) (10)	-	8,06	8,06	8,01	8,04	8,02
NOMINAL WATER FLOW, EVAPORATOR SIDE (TOTAL)	m ³ /h	357,6	407,2	424,2	490,2	532,3
NOMINAL WATER FLOW, CONDENSER SIDE (EACH)	m ³ /h	432,9	490,0	512,7	591,9	639,3
MECHANICAL MODE PRESSURE DROPS, EVAPORATOR SIDE (3)	kPa	382,9	518,1	439,5	457,3	489,5
MECHANICAL MODE PRESSURE DROPS, CONDENSER SIDE (5)	kPa	44,2	40,3	44,2	44,2	45,1
NOMINAL COOLING CAPACITY	kW	2150,0	2448,0	2550,0	2947,0	3200,0
NOMINAL HEATING CAPACITY (4)	kW	2576,4	2916,7	3051,4	3522,5	3805,9
TOTAL NOMINAL ABSORBED POWER	kW	426,4	468,7	501,4	575,5	605,9
EER	kW/kW	5,04	5,22	5,09	5,12	5,28
COP (4)	kW/kW	6,04	6,22	6,09	6,12	6,28
NOMINAL WATER FLOW, EVAPORATOR SIDE (TOTAL)	m ³ /h	368,7	419,8	437,3	505,4	548,7
NOMINAL WATER FLOW, CONDENSER SIDE (EACH)	m ³ /h	441,8	500,2	523,3	604,1	652,6
MECHANICAL MODE PRESSURE DROPS, EVAPORATOR SIDE (3)	kPa	407,0	550,7	467,1	486,0	520,2
MECHANICAL MODE PRESSURE DROPS, CONDENSER SIDE (5)	kPa	46,0	42,0	46,0	46,0	47,0
FRIGORIFIC SECTION						
COMPRESSORS / REFRIGERATING CIRCUITS / CONDENSER	nr.	5/1/1	6/1/1	6/1/1	7/1/1	8/1/1
COMPRESSORS STARTING METHOD	-	INVERTER	INVERTER	INVERTER	INVERTER	INVERTER
HYDRAULIC SECTION (6)						
WATER FLOW RANGE, EVAPORATOR SIDE (TOTAL)	m ³ /h	81÷162	96÷192	120÷224	129÷258	147÷294
WATER FLOW RANGE, CONDENSER SIDE (EACH)	m ³ /h	212÷488	252÷580	265÷600	305÷671	329÷800
HYDRAULIC CONNECTIONS, EVAPORATOR SIDE (VICTAULIC)	DN	250	300	300	300	300
HYDRAULIC CONNECTIONS, CONDENSER SIDE (FLANGED)	DN	250	300	300	300	300
TOTAL ELECTRIC DATA						
MAXIMUM ABSORBED CURRENT (F.L.A)	A	1155,0	1386,0	1386,0	1617,0	1848,0
MAXIMUM PEAK CURRENT (L.R.A)(9)	A	944,0	1175,0	1175,0	1406,0	1637,0
MAXIMUM PEAK CURRENT WITH SOFT START (OPTION SF) (L.R.A)(9)	A	940,0	1171,0	1171,0	1402,0	1633,0
NOISE DATA						
SOUND PRESSURE FOR STANDARD CONFIGURATION	dB(A)	70,0	70,8	70,8	71,5	72,0
SOUND PRESSURE FOR LOW NOISE CONFIGURATION (OPTION LNJ)	dB(A)	65,0	65,8	65,8	66,5	67,0
DIMENSIONS AND WEIGHT						
LENGTH	mm	5000	6000	6200	7400	7400
WIDTH	mm	2210	2210	2210	2210	2210
HEIGHT	mm	2500	2500	2500	2500	2500
WEIGHT EMPTY FOR STANDARD CONFIGURATION (5) (8)	kg	8380	8530	9000	9600	10300
WEIGHT OPERATIVE FOR STANDARD CONFIGURATION (5) (8)	kg	9570	10000	10500	11400	11600

Data referred to:

- (1) Data referred to inlet/outlet water temperatures: evaporator side = +12/+7 °C (fluid = Water), condenser side = +30/35°C (fluid = Water)
- (2) Data referred to inlet/outlet water temperatures: evaporator side = +12/+7 °C (fluid = Water), condenser side = +40/45°C (fluid = Water)
- (3) Pressure drops taken in account: heat exchanger, valves, piping
- (4) Water cooled chillers can be used as not reversible heat pumps, this kind of application must be indicated in the order
- (5) Data referred to standard chiller configuration (no one condensing temperature control system), with different condensing temperature control system this data will change
- (6) You can match an hydromodule with this chiller: go to select it at <https://www.hitema.com/standard-products/hydro-module>
- (7) Sound pressure level referred to measures according to normative ISO3744, pressure level at distance of 10 m, referred to free field on reflecting surface
- (8) Weight will be confirmed in case of order
- (9) Data referred to standard compressors starting method, with different starting method this data will change
- (10) SEPR: data comply with the European Regulation (EU) 2016/2281, referring to high temperature process chillers in the configuration with brazed plate or shell and tube evaporator and without pump. Any added option that modify cooling capacity or absorbed power of the chiller will not be considered in the SEPR value